

net contents 750ml (includes tinters in base)

Must be mixed with the appropriate hardener.  
Makes 1 litre when tinted and mixed with 250ml  
of Resene Uracryl 400 Series Hardener.

LL4700201B 5/15

#### WARNING

Read label before use. Keep out of reach of children. Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects.

#### PRECAUTIONS

AVOID BREATHING DUST, FUMES, GAS, MISTS, VAPOURS, SPRAYS. DO NOT EAT, DRINK OR SMOKE WHILE USING.

Store in original or correctly labelled container, tightly closed, in a well-ventilated area indoors, away from foodstuffs, either between 15°C-20°C or at a cool, constant temperature. Store locked up. Wear protective gloves and clothing, eye and face protection. Take off contaminated clothing and wash before reuse. Use explosion-proof electrical, ventilating, lighting and intrinsically safe equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Ground or bond container and receiving equipment. Avoid release to the environment. Dispose of empty container safely. Consult Resene checklist on environmentally acceptable methods for cleaning equipment and disposing of unwanted paint.

#### FIRST AID

IF SWALLOWED: Rinse mouth. Call POISON CENTRE or doctor/physician if you feel unwell.

IF ON SKIN (or hair): Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice or attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do so. Continue rinsing. If eye irritation persists: Get medical attention or advice.

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

If exposed or concerned: call a POISON CENTRE.

When seeking medical advice take this container with you.

Further information can be obtained from

AUST: POISONS INFORMATION CENTRE 131 126 or call Resene 1800 738 383.

NZ: NATIONAL POISONS CENTRE 0800 POISON (764 766)

or call Resene 0800 737 363.

CONTAINS: Propylene Glycol Monomethyl Acetate, Alpha-isomer 210-330 gms/L, Naphtha Petroleum, light aromatic solvent 210-330 gms/L, Ethyl-3-Ethoxypropionate 10-110 gms/L.

For use as a decorative/protective coating.

For full technical instructions see Data Sheet RA59.

**SPILLS:** Wear appropriate protective clothing. Absorb with sand or earth. Collect and seal in properly labelled drums. Do not allow to enter drains or to run off into waterways. Refer to local waste management authority.

**CLEANING PAINT EQUIPMENT:** Brush/roll out as much paint as possible on to newspaper before washing out brushes/rollers with the recommended thinner. Do not allow thinner to enter any drains. Refer to your local Council for disposal of dirty thinner.

**FIRE:** Use foam, carbon dioxide or dry chemical powder.

# WARNING

KEEP OUT OF REACH OF CHILDREN

# Resene

## Uracryl 404 urethane acrylic low sheen base

### Engineered Coating Systems



WHITE

9 418022 062516

Resene Uracryl 404 is a unique high performance two component finish coat with excellent resistance to abrasion, moisture, petroleum solvents and mineral and vegetable oil. The most unusual feature of Resene Uracryl 404 is that, unlike most other classes of high performance coatings, it looks as good as it protects. The sophisticated combination of aliphatic urethanes and urethane reactive acrylic resins gives a system unsurpassed for durability and colour retention.

#### General

• Users of this product should familiarise themselves with The Code of Practice for the Safe Use of Isocyanates issued by OSH.

• Safety Data Sheet (SDS) is available and must be consulted before use.

• In every case it is recommended that the current Resene Data Sheet is consulted for product data and surface preparation information.

• This product comprises a Base and Hardener, which must be mixed in the required ratio using an air or explosion-proof power mixer before application. Mix each component separately before blending them together. Add the total contents of the Hardener container to the total contents of the Base container. Once uniformly mixed, allow to stand for the recommended induction time prior to re-mixing and use.

• Thinning requirements may vary according to application method, equipment and environmental conditions.

• If thinning is required add recommended thinner after components have been blended and thoroughly re-mix using the power mixer.

• Ensure correct wet film thickness is applied to achieve desired dry film thickness. Allowance must be made for any thinner added.

• Use of incorrect thinner may have an adverse effect on application and performance.

• Drying is affected by low temperatures and high humidity.

• Ensure that the mixed product is used within the stated pot life. The pot life of the mixed product is given for a specific temperature. Higher temperatures will reduce the pot life, conversely lower temperatures will increase it.

• The temperature of the substrate should be 3°C above the "Dew Point".

• The "Dew Point" requirement can be presumed to be satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.

• Following appropriate preparation, all surfaces must be dry and clean prior to painting.

• This product may be used to paint a wide variety of surfaces. If the surface you propose to paint is unsound or not referred to, contact your local Resene ColorShop for your nearest Technical Representative.

**Resene Uracryl Clear systems**

• Consult manufacturer for advice on the application of Resene Uracryl Clear systems to concrete or plaster substrates.

• Apply Resene Uracryl 403 Clear as the sealer coat followed by a

minimum of two coats of Resene Uracryl Clear in selected gloss level.

• Allow the sealer coat to cure for 24 hours then lightly sand to produce a smooth finish, dust off, and then proceed with application of additional coats. Fibre raising is a particular issue when sealing fibre cement boards.

• Resene Uracryl Clear systems are not recommended for application to exterior steel substrates.

#### Be PaintWise

For tips on minimising the impact of your decorating on the environment see the Resene website.



UN NO. 1263 - PAINT RELATED MATERIAL

**FLAMMABLE LIQUID AND VAPOUR**

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.



**Resene**

the paint the professionals use



In Australia: Resene Paints (Aust) Limited  
7 Production Ave, PO Box 924, Beenleigh, Qld 4207  
Phone 1800 738 383 Fax 1800 064 960  
Email advice@resene.com.au or visit www.resene.com.au

In New Zealand: Resene Paints Limited  
Vogel Street, PO Box 38242, Wellington Mail Centre, Lower Hutt 5045  
Phone (04) 577 0500 Fax (04) 577 0600  
Email advice@resene.co.nz or visit www.resene.co.nz

Manufactured under a quality system certified as complying with ISO9001 by TelarcSAL an accredited certification body. Printed on environmentally responsible paper, which complies with the requirements of environmental management systems EMAS and ISO14001, using vegetable-based inks.

### Quick check

**Name:** Uracryl 404.

**Generic type:** Urethane acrylic. High durability topcoat.

**Colours:** White, BS 381C, 5252, Resene Total Colour System, White Colours and Clear.

**Finish:** Low sheen.

**Primer required:** Yes.

**Application method:** Spray or synthetic fibre roller.

**Mixing ratio:** 3 parts Base: 1 part Hardener (by volume).

**Induction time:** 10-15 minutes.

**Pot life:** 3-4 hours at 18°C. Increased temperatures will shorten pot life.

**Recommended dry film thickness (D.F.T.):** 50 microns per coat.

**Theoretical coverage:** 10 square metres per litre per coat at 50 microns D.F.T.

**Dry time (minimum):** 1.5 hours tack free at 18°C. Drying is affected by low temperatures and high humidity.

**Recoat time (minimum):** Roller - 12 hours at 18°C.

**Thinning and clean up:** Resene Thinner No.7A for spray application. Resene Thinner No.8 for roller application.

**Resene Data Sheet:** RA59.

**WHEN MIXED WITH HARDENER CONTAINS ISOCYANATES:** When sprayed, this product may be harmful by inhalation. Do not breathe vapour or spray. Avoid contact with skin and eyes. Wear suitable protective clothing, gloves and eye and face protection including suitable breathing protection such as an air-supplied respirator or hood.

**Enjoy the Resene Promise of quality** on premium paints. See your Resene ColorShop or the Resene website for a copy.

**In every case it is recommended that the appropriate Data Sheet and Safety Data Sheet are consulted prior to application.**

Please ensure that use of this product is compatible with the substrate and surface preparation method and that the colour in this container is the same as selected. When using multiple packs of this product on the same project please mix them together before use. Resene does not accept any responsibility for the application of incorrect product to substrate or the application of incorrect colours. For further painting advice and information, call 1800 738 383 (AUST), 0800 737 363 (NZ) or visit the Resene website.