Name: Resene Uracryl 400 Series Hardener
Mixture ratio: 3 parts Base, 1 part Hardener (by volume)
Induction time: 10-15 minutes
Pot life: 3-4 hours at 15°C
Increased temperatures will shorten pot life. Dry time (minimum): 1½ hours tack free at 23°C
Drying is affected by low temperatures and high humidity.
Recoat time (minimum): Brush/roller 12 hours, spray 24 hours at 23°C
Thinning and clean up: Resene Thinner No.8 (brush/roller application), Resene Thinner No.7A (spray application)
Resene Data Sheet: RS4A (Resene Uracryl 401), RA55 (Resene Uracryl 402), RA56 (Resene Uracryl 403), RA59 (Resene Uracryl 404)
Hardener is sensitive to moisture and should be kept tightly closed when not in use.
Enjoy the Resene Promise of quality on premium paints. See your Resene ColorShop or the Resene website for a copy.
In every case it is recommended that the appropriate Data Sheet and Safety Data Sheets are consulted prior to application.

SAFETY PRECAUTIONS
Read label before use. Keep out of reach of children. Causes serious eye irritation. May cause an allergic skin reaction. If you feel unwell, call a POISON CENTRE, doctor or first aider if you feel unwell. Avoid contact with skin and eyes. Do not breathe vapour or spray.

HAZARDS
• Harmful if inhaled. May cause allergy or asthma symptoms or serious eye irritation. May cause an allergic skin reaction.
• In case of contact with eyes, rinse cautiously with water for several minutes. If eye irritation persists get medical advice. If inhaled, if breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms call a POISON CENTRE, doctor or first aid.

FIRST AID
• If swallowed: Rinse mouth. Call a POISON CENTRE, doctor or first aider if you feel unwell.
• If on skin (or hair): Wash with plenty of soap and water. If skin irritation or rash occurs get medical advice. Take off contaminated clothing and wash before reuse.
• If in eyes: Rinse cautiously with water for several minutes. If eye irritation persists get medical advice. If inhaled, if breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms call a POISON CENTRE, doctor or first aid.

PRECAUTIONS
Do not breathe vapour or spray. Avoid contact with skin and eyes.

Use appropriate protective clothing, gloves and eye and face protection including suitable breathing protection if indicated.

DANGERS
• Flammable liquid and vapour
• Harmful if inhaled

MATERIAL
• The temperature of the substrate should be 3˚C above the “Dew Point”.

Resene Uracryl Series is a unique high performance two component finish coat with excellent resistance to abrasion, moisture, petroleum solvents and mineral and vegetable oils, alkalis and acids. The most unusual feature of Resene Uracryl looks as good as it protects. The sophisticated combination of aliphatic urethanes and acrylic resins gives gloss and colour retention.

General
• Users of this product should be familiar with the Code of Practice for the Safe Use of Isocyanates issued by GSI before using this product.
• Safety Data Sheets are available and must be consulted before use.
• In every case it is recommended that the current Resene Data Sheet is consulted for product data and surface preparation information.
• This product comprises a Base and Hardener, which must be mixed in the required ratio before application, preferably add the total contents of the Hardener container to the total contents of the Base container. Mix engineering must be made for any thinner added.
• Each component should be separately mixed before blending.
• Blend components together by stirring, until uniformly mixed and then allow to stand for the recommended induction time.
• After the induction period re-mix before application.
• Thinning requirements may vary according to application method, equipment and environmental conditions.
• If thinning is required add recommended thinner after components have been blended and thoroughly mixed.
• Ensure correct wet thickness is applied to achieve desired dry film thickness. Allowance must be made for any thinner added.
• Use of incorrect thinner may have adverse effect on application and performance.
• Drying is affected by low temperatures and high humidity.
• Ensure that the mixed product is used within the stated pot life. The pot life of the mixed product is given for a specific temperature. Higher temperatures will reduce the pot life, conversely lower temperatures will increase it.

• The temperature of the substrate should be 3˚C above the “Dew Point”.

• The “Dew Point” requirement can be presumed to be satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.
• Following appropriate preparation, all surfaces must be dry and clean prior to painting.
• This product may be used to paint a wide variety of exterior surface types, including exterior masonry, wood and plastic surfaces. If not referred to, contact your local Resene ColorShop or reseller for your nearest Technical Representative.

Be PaintWise
For tips on responsible disposal of paint, cleaning equipment and minimising the impact of your decorating on the environment see the Resene Data Sheet. Do not discharge any paint into the environment. Resene Paints (Aust) Limited accepts residual unwanted paint and packaging. Or contact your Local Authority for disposal information.