Resene Steel Fab Primer is a fast drying, general purpose anti-corrosive primer for use on structural steel.

**General**
- **Safety Data Sheet (SDS)** is available and must be consulted before use.
- **The paint must be thoroughly mixed before use. Efficient mixing at all stages requires power mixing with an air or explosion proof mixer until uniformly blended.**
- **Thinning requirements may vary according to application method, equipment and environmental conditions.**
- **After thinning thoroughly re-mix using the power mixer.**
- **Ensure correct wet film thickness is applied to achieve required dry film thickness. Allowance must be made for any environmental conditions.**

- Use of incorrect thinner may have an adverse effect on application and performance.
- **Drying** is affected by low temperatures and high humidity.
- The temperature of the substrate should be 1°C above the "Dew Point". The "Dew Point" requirement can be presumed to be satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.
- **Following appropriate preparation, all surfaces must be dry and clean prior to painting.**
- This product may be used to paint a wide variety of surfaces. If you propose to paint is unsound or not referred to, contact your local Resene ColorShop or Reseller for your nearest Technical Representative.

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For tips on minimising the impact of your decorating on the environment see the Resene website.

- **Recommended dry film thickness (D.F.T.):** 80 microns per coat. **Theoretical coverage:** 11 square metres per litre at 38 microns D.F.T.
- **Dry time (minimum):** Task 30 minutes, Hard dry: 15 minutes at 18°C. **Drying** is affected by low temperatures and high humidity.
- **Recast time (minimum):** 16 hours for alloy based systems.
- **Thinning and clean up:** Resene Thinner No.5. **Resene Data Sheet:** 852.

**Limitations:** Not recommended for prolonged exposure without topcoating. For use as a decorative/protective coating. Benzene 120-250 gms/L, Naphtha Petroleum, light aromatic solvent 1-10 gms/L, heavy Hydrodesulfurised 1-10 gms/L, 1,2,4-Trimethylbenzene 120-250 gms/L, Ethylbenzene 120-250 gms/L, Toluene 20-60 gms/L, Xylene 250-630 gms/L. **AUST: POISONS INFORMATION CENTRE 131 126 or call Resene 1800 738 383. Further information can be obtained from, when seeking medical advice take this container with you. If exposed or concerned: Call a POISON CENTRE or doctor/physician. When seeking medical advice or attention. If eye irritation persists: Get medical advice or attention. Wash with plenty of soap and water. If skin irritation or rash occurs. Get medical advice or attention. IF SWALLOWED: Call a POISON CENTRE, doctor, physician or first aider if you feel unwell. DRINK OR SMOKE WHILE USING THIS PRODUCT. AVOID BREATHING DUST, FUMES, GAS, MISTS, VAPOURS, SPRAYS. DO NOT EAT, DRINK OR SMOKE WHILE USING THIS PRODUCT. Use Dry powder, CO₂ extinguishing equipment. Use explosion proof electrical, ventilating, lighting and intrinsically safe equipment. Use only non-sparking tools. Avoid release to the environment. Collect spillage. Dispose of empty container safely. Consult Resene checklist on environmentally acceptable methods for cleaning equipment and disposing of unwanted paint. General precautions refer to Resene Data Sheet. **Follow the "Dew Point" and temperature for application.**

**Be PaintWise**
For tips on applying your paint correctly see the Resene website.