

net contents 800ml (includes tinters in base)

Must be mixed with the appropriate hardener. Makes 1 litre when mixed with 200ml of Resene Imperite I.F. 503 Hardener.

LL48301M 7/14

WARNING

Read label before use. Keep out of reach of children. Harmful in contact with skin. Harmful if inhaled. Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. May damage fertility or the unborn child. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure. May be fatal if swallowed and enters airways. Toxic to aquatic life with long lasting effects.

PRECAUTIONS

DO NOT BREATHE FUMES/MISTS/VAPOURS/SPRAYS. USE WITH ADEQUATE VENTILATION. DO NOT EAT, DRINK OR SMOKE WHILE USING.

Do not handle until all safety precautions have been read and understood. Store in correctly labeled container, tightly closed, in a well ventilated area indoors, away from foodstuffs, either between 15°C-20°C or at a cool, constant temperature. Store locked up. Ground/bond container and receiving equipment. Use only explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves and eye/face protection. Use other personal protective equipment as required. Wash thoroughly after handling. Dispose of empty container safely. Consult Resene checklist on environmentally acceptable methods for cleaning equipment and disposing of unwanted paint. Avoid release to the environment. Clean up spillage.

FIRST AID

IF SWALLOWED: Rinse mouth.

IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: get medical advice/attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing. If eye irritation persists: Get medical attention/advice.

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

If exposed or concerned: Call a POISON CENTRE or doctor/physician. When seeking medical advice take this container with you.

Further information can be obtained from
AUST: POISONS INFORMATION CENTRE 131 126
or call Resene 1800 738 383.

NZ: NATIONAL POISONS CENTRE 0800 POISON (764 766)
or call Resene 0800 737 363.

CONTAINS: Xylene 200-300 gms/L.

For use as a decorative/protective coating.

For full technical instructions see Data Sheet RA81.

SPILLS: Wear appropriate protective clothing. Absorb with sand or earth. Collect and seal in properly labelled drums. Do not allow to enter drains or to run off into waterways. Refer to local waste management authority.

CLEANING PAINT EQUIPMENT: Brush/roll out as much paint as possible on to newspaper before washing out brushes/rollers with the recommended thinner. Do not allow thinner to enter any drains. Refer to your local Council for disposal of dirty thinner.

FIRE: In case of fire: Use foam, CO₂, dry chemical for extinction.

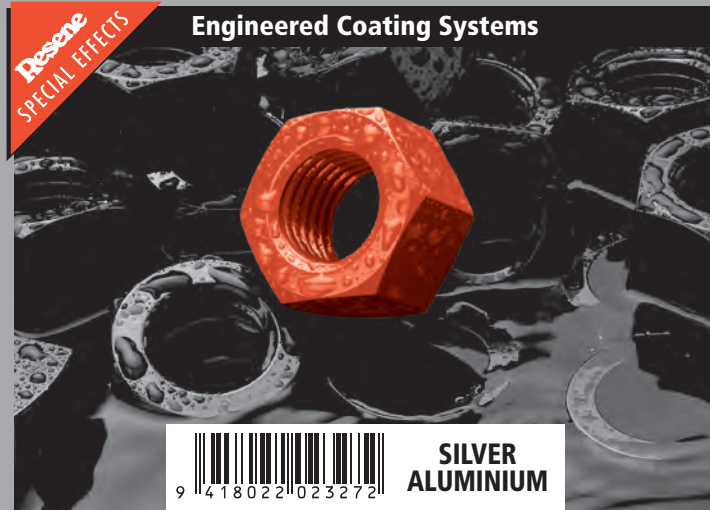
DANGER

KEEP OUT OF REACH OF CHILDREN

Resene

Imperite I.F. 503

metallic effects base



Engineered Coating Systems



SILVER
ALUMINIUM

Resene Imperite I.F. 503 is a high performance finish for use when an isocyanate-free topcoat is required. Two-component finish for a wide variety of suitably prepared substrates in all but the most demanding environments. Quick dry properties allow early handling of coated items.

General

• Safety Data Sheet (SDS) is available and must be consulted before use.

• In every case it is recommended that the current Resene Data Sheet is consulted for product data and surface preparation information.

• This product comprises a Base and Hardener, which must be mixed in the required ratio using an air or explosion-proof power mixer before application. Mix each component separately before blending them together. Add the total contents of the Hardener container to the total contents of the Base container. Once uniformly mixed, allow to stand for the recommended induction time prior to re-mixing and use.

• Thinning requirements may vary according to application method, equipment and environmental conditions.

• If thinning is required add recommended thinner after components have been blended and thoroughly re-mix using the power mixer.

• Ensure correct wet film thickness is applied to achieve desired dry film thickness. Allowance must be made for any thinner added.

• Use of incorrect thinner may have an adverse effect on application and performance.

• Drying is affected by low temperatures and high humidity.

• Ensure that the mixed product is used within the stated pot life. The pot life of the mixed product is given for a specific temperature. Higher temperatures will reduce the pot life, conversely lower temperatures will increase it.

• The temperature of the substrate should be 3°C above the "Dew Point".

• The "Dew Point" requirement can be presumed to be satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.

• Following appropriate preparation, all surfaces must be dry and clean prior to painting.

• This product may be used to paint a wide variety of surfaces. If the surface you propose to paint is unsound or not referred to, contact your local Resene ColorShop or Reseller for your nearest Technical Representative.

• Use a compatible basecoat in a colour close to the chosen Resene Imperite I.F. 503 Metallic Effects colour.

• Touchups should be avoided as difference in appearances may be apparent. An entire application is preferred to provide a uniform finish.

• The use of clear overcoats improves the cleanability and abrasion resistance of Resene Imperite I.F. 503 Metallic Effects finishes. They also improve the colour retention of the more sensitive colours.

• In early stages of curing, film will be susceptible to mechanical damage. Full cure may take up to seven days depending upon environmental conditions.

Be PaintWise

For tips on minimising the impact of your decorating on the environment see the Resene website.



UN NO. 1263 - PAINT RELATED MATERIAL

FLAMMABLE LIQUID AND VAPOUR
Keep away from heat/sparks/open flames/
hot surfaces. No smoking.



Resene
the paint the professionals use



In Australia: Resene Paints (Aust) Limited
7 Production Ave, PO Box 924, Beenleigh, Qld 4207
Phone 1800 738 383 Fax 1800 064 960
Email advice@resene.com.au or visit www.resene.com.au

In New Zealand: Resene Paints Limited
Vogel Street, PO Box 38242, Wellington Mail Centre, Lower Hutt 5045
Phone (04) 577 0500 Fax (04) 577 0600
Email advice@resene.co.nz or visit www.resene.co.nz

Manufactured under a quality system certified as complying with ISO9001 by Telarc SAJ, an accredited certification body. Printed on environmentally responsible paper, which complies with the requirements of environmental management systems EMAS and ISO14001, using vegetable-based inks.

Quick check

Name: Resene Imperite I.F. 503.

Generic type: Epoxy reactive acrylic.

Colours: Metallic effects, including those from the Resene Metallics and special effects colour chart.

Finish: Silver Aluminium: Semi-gloss.

Primer required: Yes.

Application method: Spray application only.

Mixing ratio: 4 parts Base: 1 part Hardener (by volume).

Induction time: 15-20 minutes.

Pot life: 8 hours at 18°C. Increased temperatures will shorten pot life.

Recommended dry film thickness (D.F.T.): 50-75 microns.

Theoretical coverage: 9 square metres per litre per coat at 50-75 microns D.F.T.

Dry time (minimum): Touch dry: 60 minutes at 18°C (dependent upon film thickness). Drying is affected by low temperatures and high humidity.

Recoat time (minimum): 2 hours at 18°C.

Thinning: Resene Thinner No.6.

Clean up: Resene Thinner No.12.

Resene Data Sheet: RA81.

Limitations: Do not use directly over Resene Vinyl Etch, Resene Smooth Surface Sealer or inorganic zinc rich primers.

Epoxy and polyaminoamides have been known to cause dermatitis and usual precautions to avoid skin contact should be taken.

Enjoy the Resene Promise of quality on premium paints. See your Resene ColorShop or the Resene website for a copy.

In every case it is recommended that the appropriate Data Sheet and Safety Data Sheet are consulted prior to application.

Please ensure that use of this product is compatible with the substrate and surface preparation method and that the colour in this container is the same as selected. Resene does not accept any responsibility for the application of incorrect product to substrate or the application of incorrect colours. For further painting advice and information, call 1800 738 383 (AUST), 0800 737 363 (NZ) or visit the Resene website.