Resene Imperite 413 is a highly decorative and durable two pack gloss urethane topcoat for the decoration and protection of interior and exterior surfaces. Ideal for use where bright colours and outstanding colour and gloss retention are to be an architectural feature. Resene Imperite 413 is a highly decorative and durable two pack gloss urethane topcoat for the decoration and protection of interior and exterior surfaces. Ideal for use where bright colours and outstanding colour and gloss retention are to be an architectural feature.

**General**
- **Safety Data Sheet (SDS)** is available and must be consulted before use.
- In every case it is recommended that the current Resene Data Sheet is consulted for product data and surface preparation information.
- This product comprises a Base and Hardener, which must be mixed in the required ratio using an air or explosion-proof powder mixer before application. Mix each component separately before blending them together. Add the total contents of the Hardener container to the total contents of the Base container. Once uniformly mixed, allow to stand for the recommended mixing time prior to re-mixing and use.
- Thinning requirements may vary according to application method, equipment and environmental conditions.
- If thinning is required add recommended thinner after components have been blended and thoroughly re-mix using the powder mixer.
- Ensure correct wet film thickness is achieved to achieve desired dry film thickness. Allowance must be made for any thinner added.
- Use of incorrect thinner may have an adverse effect on application and performance.
- Drying is affected by low temperatures and high humidity.
- Ensure that the mixed product is used within the stated pot life. The pot life of the mixed product is given for a specific temperature. Higher temperatures will reduce the pot life, conversely lower temperatures will increase it. Pot life will shorten with increasing humidity.
- Through dry: 24 hours @ 20˚C. Drying is affected by low temperatures and high humidity.
- Evaporation: 36 hours @ 20˚C. Thinning and clean up: Resene Thinner No.13. Resene Data Sheet: RAS7.

**HANDLER**
- Hardener is sensitive to moisture and should be kept tightly closed when not in use.

**CONTAINS ISOCYANATES:**
- When sprayed, this product may be harmful by inhalation. Do not breathe vapour or spray. Avoid contact with skin and eyes. Wear protective clothing, glasses and eye and face protection including suitable breathing protection such as an air-supplied respirator or hood.

**FLAMMABLE LIQUID AND VAPOUR**
- Keep away from heat/sparks/open flames/not hot surfaces. No smoking.