Resene Armourcote 608 is a high gloss, fast dry spraying enamel based on a modified polyester resin. Durability, colour and gloss retention is typical of high quality gloss enamels.

**General**

- **Safety Data Sheet (SDS)** is available and must be consulted before use.
- In every case it is recommended that the current Resene Data Sheet is consulted for product data and surface preparation information.
- The product must be thoroughly mixed before use. Efficient mixing at all stages requires power mixing with an air or explosion proof mixer prior to uniform blending.
- Thinning requirements may vary according to application method, equipment and environmental conditions.
- If thinning is required thoroughly mix using the power mixer.
- Ensure correct film thickness is applied to achieve desired dry film thickness. Allowances must be made for any thinner added.
- Use of incorrect thinner may have an adverse effect on application and performance.
- **Drying** is affected by low temperatures and high humidity. The temperature of the substrate should be 3˚C above the "Dew Point".
- The "Dew Point" requirement can be presumed to be satisfied if the clears/fixed film of water applied to the cleaned surface does not have 38 microns of露.
- Thinning of the product is not required to achieve the recommended dry film thickness.

**Drying**

- **Dry to handle**: 2-3 hours at 18˚C. Drying is affected by low temperatures and high humidity.
- **Recoat time**: 24 hours at 18˚C.
- **Theoretical coverage**: 12 square metres per litre per coat at 38 microns D.F.T.

**Recommended dry film thickness (D.F.T.)**: 38 microns

**Recommended application methods**

- Airless or conventional spray.
- Designed specifically for spray application.

**Network**

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**CONTAINS:**

- Resene Armourcote 608
- Resene Armourcote Thinners
- Resene Thinner No. 5

**EMERGENCY CHEMICAL GUIDE**

- **If swallowed**:
  - Call a POISON CENTRE or doctor/physician if required.
- **If in eyes**:
  - Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing. If eye irritation persists: get medical advice/attention.
- **If skin**:
  - Remove/take off immediately all contaminated clothing.
  - Rinse skin with water/shower. If skin irritation occurs: get medical advice/attention.
- **If inhaled**:
  - Get medical attention without delay.

**PRECAUTIONS**

- Use of incorrect thinner may have an adverse effect on application and performance.
- Use explosion proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take precautionary measures against static discharge.
- Wear protective gloves, eye/face protection. Use only non-sparking tools. Take precautionary measures against static discharge.
- Do not allow thinner to enter any drains. Refer to local waste management authority.

**Storing**

- Do not contaminate any water supply.
- This product must be stored at a cool, constant temperature. Store locked up. Ground/bond container and receiving equipment. Use explosion proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge.
- Store in original or correctly labelled container, tightly closed, in a well ventilated area indoors, away from foodstuffs, either between 15˚C-20˚C or net contents 4 litres (includes tinner in base)

**Be PaintWise**

For tips on minimising the impact of your decorating on the environment see the Resene website.

**ISO14001**

- Using vegetable-based inks.
- Using renewable sources.
- Using recycled paper for labels.
- Using recycled paper and digital print for information.
- Using plant-based solvents.
- Having a progressive waste reduction plan.
- Working to reduce water use.
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