

net contents 800ml

Must be mixed with the appropriate base. Makes 4 litres when mixed with 3.2 litres of Resene Armourcote 515 HS Base.

LL51401 7/13

WARNING

Read label before use. Keep out of reach of children. Harmful if swallowed. May be harmful in contact with the skin. Causes skin irritation. Suspected of damaging fertility or the unborn child. Suspected of damaging organs through prolonged or repeated exposure. Causes serious eye damage.

PRECAUTIONS

DO NOT BREATHE FUMES/VAPOURS/MISTS/SPRAYS. USE WITH ADEQUATE VENTILATION. DO NOT EAT, DRINK OR SMOKE WHILE HANDLING THIS PRODUCT.

Store in original or correctly labelled container, tightly closed, in a well-ventilated area indoors, away from foodstuffs, either between 15°C-20°C or at a cool, constant temperature. Store locked up. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/clothing and eye/face protection. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Dispose of empty container safely. Consult Resene checklist on environmentally acceptable methods for cleaning equipment and disposing of unwanted paint.

FIRST AID

IF SWALLOWED: Do NOT induce vomiting. Rinse mouth. Call a POISON CENTRE or doctor/physician if you feel unwell.

IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing and wash before re-use. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing. If eye irritation persists: Get medical attention/advice.

IF INHALED: If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

When seeking medical advice take this container with you.

Further information can be obtained from

AUST: NATIONAL POISONS CENTRE 131 126 or call Resene 1800 738 383.

NZ: NATIONAL POISON CENTRE 0800 POISON (764 766)

or call Resene 0800 737 363.

CONTAINS: Polyamine adduct 590-650 gms/L, Liquid Hydrocarbons 225-250 gms/L, n-butanol 90-100 gms/L, 2,4,6-tris(dimethylaminomethyl) phenol 30-35gms/L.

For use as a decorative/protective coating.

For full technical instructions see Data Sheet RA404A.

SPILLS: Wear appropriate protective clothing. Absorb with sand or earth. Collect and seal in properly labelled drums. Do not allow to enter drains or to run off into waterways. Refer to local waste management authority.

CLEANING PAINT EQUIPMENT: Brush/roll out as much paint as possible on to newspaper before washing out brushes/rollers with the recommended thinner. Do not allow thinner to enter any drains. Refer to your local Council for disposal of dirty thinner.

FIRE: Use foam, carbon dioxide or dry chemical powder.

WARNING

KEEP OUT OF REACH OF CHILDREN

Resene

Armourcote 515 HS HARDENER

Engineered Coating Systems



Resene Armourcote 515 HS is a high performance epoxy intermediate/basecoat which forms an excellent corrosion barrier. Fast dry characteristics are especially beneficial where early handling of coated items or same day application of multi-coat systems is required. Excellent low temperature cure properties allow use of the product over winter when application of conventional epoxy cure based systems is not possible. Suitable for use in most industrial and marine environments. Formulated for spray application.

General

• Safety Data Sheet (SDS) is available and must be consulted before use.

• In every case it is recommended that the current Resene Data Sheet is consulted for product data and surface preparation information.

• This product comprises a Base and Hardener, which must be mixed in the required ratio using an air or explosion-proof power mixer before application. Mix each component separately before blending them together. Add the total contents of the Hardener container to the total contents of the Base container. Once uniformly mixed, allow to stand for the recommended induction time prior to re-mixing and use.

• Thinning requirements may vary according to application method, equipment and environmental conditions.

• If thinning is required add recommended thinner after components have been blended and thoroughly re-mix using the power mixer.

• Ensure correct wet film thickness is applied to achieve desired dry film thickness. Allowance must be made for any thinner added.

• Use of incorrect thinner may have an adverse effect on application and performance.

• Drying is affected by low temperatures and high humidity.

• Ensure that the mixed product is used within the stated pot life. The pot life of the mixed product is given for a specific temperature. Higher temperatures will reduce the pot life, conversely lower temperatures will increase it.

• The temperature of the substrate should be 3°C above the "Dew Point".

• The "Dew Point" requirement can be presumed to be

satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.

• Following appropriate preparation, all surfaces must be dry and clean prior to painting.

• This product may be used to paint a wide variety of surfaces. If the surface you propose to paint is unsound or not referred to, contact your local Resene ColorShop or Reseller for your nearest Technical Representative.

Be PaintWise

For tips on minimising the impact of your decorating on the environment see the Resene website.



UN NO. 1263 - PAINT RELATED MATERIAL



HS Base SDS

Resene

the paint the professionals use



Armourcote 515 HS SDS

In Australia: Resene Paints (Aust) Limited
7 Production Ave, PO Box 924, Beenleigh, Qld 4207
Phone 1800 738 383 Fax 1800 064 960
Email advice@resene.com.au or visit www.resene.com.au

In New Zealand: Resene Paints Limited
Vogel Street, PO Box 38242, Wellington Mail Centre, Lower Hutt 5045
Phone (04) 577 0500 Fax (04) 577 0600
Email advice@resene.co.nz or visit www.resene.co.nz

Manufactured under a quality system certified as complying with ISO9001 by Telarc SAI, an accredited certification body. Printed on environmentally responsible paper, which complies with the requirements of environmental management systems EMAS and ISO14001, using vegetable-based inks.

Quick check

Name: Resene Armourcote 515 HS Hardener.

Mixing ratio: 4 parts Base: 1 part Hardener (by volume).

Induction time: 10-15 minutes.

Pot life: 3 hours at 20°C. 6 hours at 10°C. Increased temperatures will shorten pot life.

Dry time (minimum): Touch dry 45 minutes at 20°C, 90 minutes at 10°C. Dry to handle 2½ hours at 20°C, 5 hours at 10°C. Full physical properties: 12 hours (minimum) at 20°C, 24 hours (minimum) at 10°C. Drying is affected by low temperatures and high humidity.

Recoat time (minimum): Spray: 2½ hours at 20°C; 5 hours at 10°C. Maximum (by spray): Self – 7 days. Resene Uracryl 400 Series/Resene Imperite I.F. 503/Resene Imperite 413 – 2 days. Sanding of Resene Armourcote 515 HS is required if recoating beyond these times.

Thinner: Resene Thinner No.12 (general use). Resene Thinner No.11 (over Resene Zincilate primer or when application temperatures exceed 30°C).

Clean up: Resene Thinner No.12.

Resene Data Sheet: RA404.

Epoxyes and polyaminoamides have been known to cause dermatitis and usual precautions to avoid skin contact should be taken.

Enjoy the Resene Promise of quality on premium paints. See your Resene ColorShop or the Resene website for a copy.

In every case it is recommended that the appropriate Data Sheet and Safety Data Sheet are consulted prior to application.

FLAMMABLE LIQUID AND VAPOUR

Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Please ensure that use of this product is compatible with the substrate and surface preparation method and that the colour in this container is the same as selected. When using multiple packs of this product on the same project please mix them together before use. Resene does not accept any responsibility for the application of incorrect product to substrate or the application of incorrect colours. For further painting advice and information, call 1800 738 383 (AUST), 0800 737 363 (NZ) or visit the Resene website.