Resene Armourcote 515 HS is a high performance epoxy intermediate/basecoat which forms an excellent corrosion barrier. Fast dry characteristics are especially beneficial where early handling of coated items or same day application of multi-coat systems is required. Excellent low temperature cure characteristics and receiving equipment.

**Fire Resistance**

Suitable for use in industrial and marine environments. Formulated for spray application.

**General**

Safety Data Sheet (SDS) is available and must be consulted before use.

In every case it is recommended that the current Resene Data Sheet is consulted for product data and surface preparation information.

This product comprises a Base and Hardener, which must be mixed in the required ratio using an air or explosion-proof power mixer before application. Mix each component separately before blending them together. Add the contents of the Hardener container to the contents of the Base container. Once uniformly mixed, allow the recommended induction time prior to re-mixing and use.

Thinning requirements may vary according to application method, equipment and environmental conditions.

If thickening is required add recommended thinner after components have been blended and thoroughly re-mix using the power mixer.

Ensure correct wet film thickness is achieved to utilize the optimum dry film thickness. Allowance must be made for any thinner added.

Use of incorrect thinner may have an adverse effect on application characteristics.

Drying is affected by low temperatures and high humidity.

Ensure that the mixed product is used within the stated pot life. The pot life of the mixed product is given for a specific temperature. Higher temperatures will reduce the pot life, conversely lower temperatures will increase it.

The temperature of the substrate should be 3˚C above the "Dry Film" temperature.

The "Dry Point" requirement can be presumed to be satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.

Following appropriate preparation, all surfaces must be dry and clean prior to painting.

This product may be used to paint a wide variety of surfaces. If the surface you propose to paint is unsound or not as referred to, contact your local Resene Colorshop or Reseller for your nearest Technical Representative.

**PaintWise**

For tips on minimising the impact of your decorating on the environment see the Resene website.

**AUST:** National Poisons Centre 131 126 or call Resene 1800 738 383. Further information can be obtained from Call a POISON CENTRE or doctor/physician.

**IF IN EYES:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and keep in water. Consult a doctor. Rinsing with water is preferable.

**IF INHALED:** If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

**IF SWALLOWED:** Do not induce vomiting. Seek medical advice/attention. Do not make vomiting attempts at home.

**FIRST AID**

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