Resene Armourcote 515 HS is a high performance epoxy
intermediate coat which forms an excellent corrosion
barrier. Fast dry characteristics are especially beneficial
when early handling of coated items is required. A wide
range of thinners may be used and an application of
corrosion-resistant top coats is suitable. It is not
recommended for use on voided or cast iron or
application of conventional epoxy cure based systems is
difficult. Suitable for use in marine and industrial
environments. Check Resene Data Sheet for spray
application.

**General**
- Safety Data Sheet (SDS) is available and must be consulted
  before use.
- It is very important to ensure that the current Resene Data Sheet
  (SDS) is read and that the product data and contact information
  is correct.
- This product must be thoroughly mixed before use. Efficient mixing
  is essential for optimum performance and duration.
- Refer to the current Resene Data Sheet and/or contact Resene
  Customer Services for product data and surface preparation
  information.

**Storage**
- Store at a cool, constant temperature. Store locked up. Wear protective
  gloves and require ventilation.
- Flammable - store in a cool, dry place away from heat, sparks, and
  open flames.
- Keep away from foodstuffs, either between 15ºC-20ºC or
  minimum (by spray): 2½ hours at 20ºC; 5 hours at 10ºC. Maximum (by spray): Self - 7 days. Uracryl 400 Series/Imperite
  Faradite (H260) 7 days, through 400 series and Imperite 7 days.
- Thinner: Resene Thinner No. 3 (0-100 per cent).

**Cleaning**
- Do not wash down the containers with water. Use foam, carbon
dioxide or dry chemical powder. Engineered Coating Systems
- Be careful when cleaning to ensure that no flammable material
is involved. Do not allow thinner to enter any drains. Use explosion-proof
ventilation and intrinsically safe electrical equipment.
- Use explosion-proof electrical, ventilating, lighting and intrinsically
safe electrical equipment. Use explosion-proof electrical, ventilating,
lights and intrinsically safe electrical equipment. Use explosion-proof
ventilation and intrinsically safe electrical equipment. Use explosion-proof
ventilation and intrinsically safe electrical equipment.

**Quick Check**
- The product is compatible with the substrate and surface preparation
method and that the colour is to be used is compatible with the
substrate and surface preparation method. Refer to the current Resene
Data Sheet for further mixing and handling instructions.
- The final cleaning of the substrate and surface preparation method.
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