

net contents 800ml

Must be mixed with the appropriate base. Makes 4 litres when mixed with 3.2 litres of Armourcote 220 Base.

LL44401 6/13

WARNING

Read label before use. Keep out of reach of children. May be harmful in contact with the skin. May cause an allergic skin reaction. May cause damage to fertility or the unborn child. Suspected of causing damage to organs through prolonged or repeated exposure. Causes severe skin burns and serious eye damage. Toxic to aquatic life with long lasting effects. May be fatal if swallowed and enters airways.

PRECAUTIONS

DO NOT BREATHE FUMES/MISTS/SPRAYS/VAPOURS. USE WITH ADEQUATE VENTILATION. DO NOT EAT, DRINK OR SMOKE WHILE USING.

Do not handle until all safety precautions have been read and understood. Store in original or correctly labeled container, tightly closed, in a well ventilated area indoors, away from foodstuffs, either between 15°C-20°C or at a cool, constant temperature. Ground/bond container and receiving equipment. Use only explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/clothing and eye/face protection. Wash thoroughly after handling. Do not allow contaminated clothing out of the workplace, wash before re-use. Clean up spillage. Dispose of empty container safely. Consult Resene checklist on environmentally acceptable methods for cleaning equipment and disposing of unwanted paint. Avoid release to the environment.

FIRST AID

IF SWALLOWED: DO NOT induce vomiting. Rinse mouth. Call a POISON CENTRE or doctor/physician if you feel unwell.

IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing and wash before re-use. Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing. If eye irritation persists: Get medical attention/advice.

INHALATION: Remove to fresh air. IF BREATHING DIFFICULT GET MEDICAL ATTENTION IMMEDIATELY.

If exposed or concerned: Get medical advice/attention.

When seeking medical advice take this container with you.

Further information can be obtained from
AUST: POISONS INFORMATION CENTRE 131 126 or call Resene 1800 738 383.
NZ: NATIONAL POISONS CENTRE 0800 POISON (764 766)
or call Resene 0800 737 363.

CONTAINS: Polyamide 355-390 gms/L, Methyl benzene 310-340 gms/L, Dimethyl benzene 150-170 gms/L, 2,4,6-tris(Dimethylamino)phenol 45-50 gms/L.

For use as a decorative/protective coating.

For full technical instructions see Data Sheet RA34.

SPILLS: Wear appropriate protective clothing. Absorb with sand or earth. Collect and seal in properly labelled drums. Do not allow to enter drains or to run off into waterways. Refer to local waste management authority.

CLEANING PAINT EQUIPMENT: Brush/roll out as much paint as possible on to newspaper before washing out brushes/rollers with the recommended thinner. Do not allow thinner to enter any drains. Refer to your local Council for disposal of dirty thinner.

FIRE: Use foam, carbon dioxide or dry chemical powder.

DANGER

KEEP OUT OF REACH OF CHILDREN

Resene

ArmourCote

220

HARDENER

Engineered Coating Systems



Resene Armourcote 220 is a polyamide cured inhibitive epoxy primer for general industrial and marine use. May be recoated with a wide range of topcoats to give durable paint systems for immersion and non-immersion services. Excellent aged recoatability with epoxies.

General

- Safety Data Sheet (SDS) is available and must be consulted before use.
- In every case it is recommended that the current Resene Data Sheet is consulted for product data and surface preparation information.
- This product must be thoroughly mixed before use. Efficient mixing at all stages requires power mixing with an air or explosion proof mixer until uniformly blended.
- Thinning requirements may vary according to application method, equipment and environmental conditions.
- If thinning is required thoroughly re-mix using the power mixer.
- Ensure correct wet film thickness is applied to achieve desired dry film thickness. Allowance must be made for any thinner added.
- Use of incorrect thinner may have an adverse effect on application and performance.
- Drying is affected by low temperatures and high humidity.
- The temperature of the substrate should be 3°C above the "Dew Point".
- The "Dew Point" requirement can be presumed to be satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.
- Following appropriate preparation, all surfaces must be dry and clean prior to painting.
- This product may be used to paint a wide variety of surfaces. If the surface you propose to paint is unsound or not referred to, contact your local Resene ColorShop

or Reseller for your nearest Technical Representative.

Be PaintWise

For tips on minimising the impact of your decorating on the environment see the Resene website.



UN3469 PAINT, FLAMMABLE,
CORROSIVE



Armourcote 220
Hardener SDS



Armourcote 220
Thin

In Australia: Resene Paints (Aust) Limited
7 Production Ave, PO Box 924, Beenleigh, Qld 4207
Phone 1800 738 383 Fax 1800 064 960
Email advice@resene.com.au or visit www.resene.com.au

In New Zealand: Resene Paints Limited
Vogel Street, PO Box 38242, Wellington Mail Centre, Lower Hutt 5045
Phone (04) 577 0500 Fax (04) 577 0600
Email advice@resene.co.nz or visit www.resene.co.nz

Manufactured under a quality system certified as complying with ISO9001 by Telarc SAI, an accredited certification body. Printed on environmentally responsible paper, which complies with the requirements of environmental management systems EMAS and ISO14001, using vegetable-based inks.

Quick check

Name: Resene Armourcote 220 Hardener.

Mixing ratio: 4 parts Base: 1 part Hardener (by volume).

Induction time: 5-15 minutes.

Pot life: 8 hours at 21°C. Increased temperatures will shorten pot life.

Dry time (minimum): 2-3 hours at 21°C. Drying is affected by low temperatures and high humidity.

Recoat time (minimum): 4 hours at 21°C. Maximum: varies with environmental conditions and topcoat used. Consult manufacturer.

Thinning and clean up: Resene Thinner No. 12.

Resene Data Sheet: RA34.

Epoxies and polyaminoamides have been known to cause dermatitis and usual precautions to avoid skin contact should be taken.

Enjoy the Resene Promise of quality on premium paints. See your Resene ColorShop or the Resene website for a copy. In every case it is recommended that the appropriate Data Sheet and Safety Data Sheet are consulted prior to application.

HIGHLY FLAMMABLE LIQUID AND VAPOUR

Keep away from heat/sparks/open flames/
hot surfaces. No smoking.

Please ensure that use of this product is compatible with the substrate and surface preparation method and that the colour in this container is the same as selected. Resene does not accept any responsibility for the application of incorrect product to substrate or the application of incorrect colours. For further painting advice and information, call 1800 738 383 (AUST), 0800 737 363 (NZ) or visit the Resene website.