

# RESENE IMPERITE 413 HARDENER

Resene Paints Ltd

Chemwatch Hazard Alert Code: 4

Version No: 1.1  
Safety Data Sheet according to HSNO Regulations

Issue Date: 18/12/2015  
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L.GHS.NZL.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	RESENE IMPERITE 413 HARDENER
Synonyms	Not Available
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	6425
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### Details of the supplier of the safety data sheet

Registered company name	Resene Paints Ltd
Address	32-50 Vogel Street Naenae 5011 Wellington New Zealand
Telephone	+64 4 577 0500
Fax	+64 4 577 3327
Website	www.resene.co.nz
Email	advice@resene.co.nz

### Emergency telephone number

Association / Organisation	NZ POISONS (24hr 7 days)
Emergency telephone numbers	0800 764 766
Other emergency telephone numbers	Not Available

### CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
+800 2436 2255	+612 9186 1132	Not Available

Once connected and if the message is not in your preferred language then please dial 01


## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Classified as Dangerous Goods for transport purposes.

GHS Classification [1]	Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1, Eye Irritation Category 2A, Respiratory Sensitizer Category 1, Acute Toxicity (Inhalation) Category 4, Carcinogen Category 2, Reproductive Toxicity Category 2, STOT - SE Category 2, Flammable Liquid Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI
Determined by Chemwatch using GHS/HSNO criteria	6.5B (contact), 6.7B, 6.4A, 6.9B, 6.3A, 6.1D (inhalation), 6.8B, 3.1C, 6.5A (respiratory)

### Label elements

GHS label elements	
SIGNAL WORD	DANGER

### Hazard statement(s)

H315	Causes skin irritation
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H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H332	Harmful if inhaled
H351	Suspected of causing cancer
H361	Suspected of damaging fertility or the unborn child
H371	May cause damage to organs
H226	Flammable liquid and vapour

## Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
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## Precautionary statement(s) Response

P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
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## Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
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## Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

## Substances

See section below for composition of Mixtures

The specific chemical identity and/ or exact percentage of composition has been withheld as a trade secret

## Mixtures

CAS No	%[weight]	Name
28182-81-2	40-80	<u>hexamethylene diisocyanate polymer</u>
822-06-0	0.1-1	<u>hexamethylene diisocyanate</u>
1330-20-7	10-20	<u>xylene</u>
100-41-4	1-5	<u>ethylbenzene</u>

## SECTION 4 FIRST AID MEASURES

NZ Poisons Centre 0800 POISON (0800 764 766) | NZ Emergency Services: 111

## Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
Inhalation	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> </ul> <p>Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.</p>
Ingestion	<ul style="list-style-type: none"> <li>▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> </ul>

## Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered

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necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For sub-chronic and chronic exposures to isocyanates:

- ▶ This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- ▶ Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- ▶ Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- ▶ Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- ▶ Some cross-sensitivity occurs between different isocyanates.
- ▶ Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- ▶ Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- ▶ Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- ▶ Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- ▶ There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

**NOTE:** Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity.

[Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician.

Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

For acute or short term repeated exposures to xylene:

- ▶ Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- ▶ Pulmonary absorption is rapid with about 60-65% retained at rest.
- ▶ Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO<sub>2</sub> < 50 mm Hg or pCO<sub>2</sub> > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

### BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine	End of shift	
	2 mg/min	Last 4 hrs of shift	

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- ▶ Small quantities of water in contact with hot liquid may react violently with generation of a large volume of rapidly expanding hot sticky semi-solid foam.
- ▶ Foam.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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### Advice for firefighters

<b>Fire Fighting</b>	▶ Alert Fire Brigade and tell them location and nature of hazard.
<b>Fire/Explosion Hazard</b>	▶ Liquid and vapour are flammable. Combustion products include; carbon dioxide (CO <sub>2</sub> ) carbon monoxide (CO) isocyanates hydrogen cyanide and minor amounts of nitrogen oxides (NO <sub>x</sub> ) other pyrolysis products typical of burning organic material When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. ▶ Burns with acrid black smoke.

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

<b>Minor Spills</b>	▶ Remove all ignition sources.
<b>Major Spills</b>	Chemical Class: aromatic hydrocarbons For release onto land: recommended sorbents listed in order of priority. ▶ Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit where this exposure may occur. For isocyanate spills of less than 40 litres (2 m <sup>2</sup> ): ▶ Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible. ▶ Avoid contamination with water, alkalis and detergent solutions. ▶ Clear area of personnel and move upwind.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	▶ Containers, even those that have been emptied, may contain explosive vapours.
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	<ul style="list-style-type: none"> <li>▶ Electrostatic discharge may be generated during pumping - this may result in fire.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers in approved flammable liquid storage area. for commercial quantities of isocyanates:</li> <li>▶ Isocyanates should be stored in adequately bunded areas.</li> </ul>

**Conditions for safe storage, including any incompatibilities**

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type.</li> </ul>
<b>Storage incompatibility</b>	<p>Xylenes:</p> <ul style="list-style-type: none"> <li>▶ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride</li> <li>▶ attack some plastics, rubber and coatings</li> <li>▶ may generate electrostatic charges on flow or agitation due to low conductivity.</li> <li>▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.</li> <li>▶ Avoid cross contamination between the two liquid parts of product (kit).</li> </ul> <p>For alkyl aromatics: The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms.</p> <ul style="list-style-type: none"> <li>▶ Avoid reaction with water, alcohols and detergent solutions.</li> <li>▶ A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol.</li> </ul>

**SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION****Control parameters****OCCUPATIONAL EXPOSURE LIMITS (OEL)****INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
New Zealand Workplace Exposure Standards (WES)	hexamethylene diisocyanate polymer	Isocyanates, all, (as -NCO)	0.02 mg/m3	0.07 mg/m3	Not Available	Sensitiser; These values apply to all isocyanates, including prepolymers, present in the workplace air as vapours, mist or dust.
New Zealand Workplace Exposure Standards (WES)	hexamethylene diisocyanate	Isocyanates, all, (as -NCO)	0.02 mg/m3	0.07 mg/m3	Not Available	Sensitiser; These values apply to all isocyanates, including prepolymers, present in the workplace air as vapours, mist or dust.
New Zealand Workplace Exposure Standards (WES)	xylene	Xylene (o-, m-, p-isomers)	217 mg/m3 / 50 ppm	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	ethylbenzene	Ethyl benzene	434 mg/m3 / 100 ppm	543 mg/m3 / 125 ppm	Not Available	Not Available

**EMERGENCY LIMITS**

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
hexamethylene diisocyanate polymer	Hexamethylene diisocyanate polymer	7.8 mg/m3	86 mg/m3	510 mg/m3
hexamethylene diisocyanate	Hexamethylene diisocyanate; (1,6-Diisocyanatohexane)	0.005 ppm	0.02 ppm	0.8 ppm
xylene	Xylenes	Not Available	Not Available	Not Available
ethylbenzene	Ethyl benzene	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
hexamethylene diisocyanate polymer	Not Available	Not Available
hexamethylene diisocyanate	Not Available	Not Available
xylene	1,000 ppm	900 ppm
ethylbenzene	2,000 ppm	800 [LEL] ppm

**MATERIAL DATA**

for isocyanates:

Some jurisdictions require that health surveillance be conducted on occupationally exposed workers.

for 1,6-hexamethylene diisocyanate (HDI):

The toxicological action of HDI is similar to that of toluene diisocyanate and the TLV-TWA is analogous.

for xylenes:

IDLH Level: 900 ppm

Odour Threshold Value: 20 ppm (detection), 40 ppm (recognition)

NOTE: Detector tubes for o-xylene, measuring in excess of 10 ppm, are available commercially.

for ethyl benzene:


Odour Threshold Value: 0.46-0.60 ppm

NOTE: Detector tubes for ethylbenzene, measuring in excess of 30 ppm, are commercially available.

**Exposure controls**

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard.</p> <ul style="list-style-type: none"> <li>▶ All processes in which isocyanates are used should be enclosed wherever possible.</li> </ul>
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## RESENE IMPERITE 413 HARDENER

<b>Personal protection</b>	
<b>Eye and face protection</b>	▶ Safety glasses with side shields.
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer.</p> <ul style="list-style-type: none"> <li>▶ Do NOT wear natural rubber (latex gloves).</li> <li>▶ Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves.</li> <li>▶ <b>DO NOT use skin cream unless necessary and then use only minimum amount.</b></li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<p>All employees working with isocyanates must be informed of the hazards from exposure to the contaminant and the precautions necessary to prevent damage to their health.</p> <ul style="list-style-type: none"> <li>▶ Overalls.</li> </ul> <p>Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</p>
<b>Thermal hazards</b>	Not Available

## Recommended material(s)

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**'Forsberg Clothing Performance Index'.**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
SARANEX-23	C
TEFLON	C
VITON	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

Type A Filter of sufficient capacity.

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	A-AUS / Class 1	-	A-PAPR-AUS / Class 1
up to 25 x ES	Air-line*	A-2	A-PAPR-2
up to 50 x ES	-	A-3	-
50+ x ES	-	Air-line**	-

\* - Continuous-flow; \*\* - Continuous-flow or positive pressure demand

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds (below 65 degC)

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

## Information on basic physical and chemical properties

<b>Appearance</b>	Yellowish liquid with solvent odour		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	1.07
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	460
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	250

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## RESENE IMPERITE 413 HARDENER

Initial boiling point and boiling range (°C)	145	Molecular weight (g/mol)	Not Available
Flash point (°C)	38	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	7.8	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	0.9	Volatile Component (%vol)	29
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	268

## SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	▶ Unstable in the presence of incompatible materials.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

## Information on toxicological effects

Inhaled	<p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation.</p> <p>The acute toxicity of inhaled alkylbenzenes is best described by central nervous system depression.</p> <p>The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and pulmonary oedema.</p> <p>Headache, fatigue, lassitude, irritability and gastrointestinal disturbances (e.g., nausea, anorexia and flatulence) are the most common symptoms of xylene overexposure.</p> <p>Xylene is a central nervous system depressant.</p>
Ingestion	<p>Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.</p> <p>The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models).</p>
Skin Contact	<p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>The material may produce moderate skin irritation; limited evidence or practical experience suggests, that the material either:</p> <ul style="list-style-type: none"> <li>▶ produces moderate inflammation of the skin in a substantial number of individuals following direct contact and/or</li> <li>▶ produces significant, but moderate, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period.</li> </ul> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects.</p>
Eye	<p>Limited evidence or practical experience suggests, that the material may cause moderate eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals.</p>
Chronic	<p>On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Practical evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a substantial number of individuals at a greater frequency than would be expected from the response of a normal population.</p> <p>Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>There is some evidence that human exposure to the material may result in developmental toxicity.</p> <p>Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates.</p> <p>A 90-day inhalation study in rats with polymeric MDI (6 hours/day, 5 days/week) produced moderate to severe hyperplastic inflammatory lesions in the nasal cavities and lungs at levels of 8 mg/m<sup>3</sup> or greater.</p> <p>Polyisocyanates still contain small amounts of monomeric isocyanate (typically &lt;0.5 parts per weight) and both – the polyisocyanate and the monomer - have toxicological importance.</p> <p>Prolonged or repeated contact with xylenes may cause defatting dermatitis with drying and cracking.</p> <p>Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).</p> <p><b>CONTAINS</b> free organic isocyanate.</p>

RESENE IMPERITE 413 HARDENER	TOXICITY	IRRITATION
	Not Available	Not Available
hexamethylene diisocyanate polymer	TOXICITY	IRRITATION

## RESENE IMPERITE 413 HARDENER

	Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup>	Skin (rabbit): 500 mg - moderate
	Inhalation (rat) LC50: 18.5 mg/L/1h <sup>[2]</sup>	
	Oral (rat) LD50: >10000 mg/kg <sup>[2]</sup>	
hexamethylene diisocyanate	<b>TOXICITY</b>	
	dermal (rat) LD50: >7000 mg/kg <sup>[1]</sup>	IRRITATION
	Inhalation (rat) LC50: 0.06 mg/L/4h <sup>[2]</sup>	Not Available
	Inhalation (rat) LC50: 0.124 mg/L/4H <sup>[2]</sup>	
	Inhalation (rat) LC50: 0.462 mg/L/4H <sup>[2]</sup>	
	Oral (rat) LD50: 710 mg/kg <sup>[1]</sup>	
xylene	<b>TOXICITY</b>	
	Dermal (rabbit) LD50: >1700 mg/kg <sup>[2]</sup>	IRRITATION
	Inhalation (rat) LC50: 5000 ppm/4h <sup>[2]</sup>	Eye (human): 200 ppm irritant
	Oral (rat) LD50: 4300 mg/kg <sup>[2]</sup>	Eye (rabbit): 5 mg/24h SEVERE
		Eye (rabbit): 87 mg mild
		Skin (rabbit):500 mg/24h moderate
ethylbenzene	<b>TOXICITY</b>	
	Dermal (rabbit) LD50: ca.15432.6 mg/kg <sup>[1]</sup>	IRRITATION
	Inhalation (mouse) LC50: 35.5 mg/L/2H <sup>[2]</sup>	Eye (rabbit): 500 mg - SEVERE
	Inhalation (rat) LC50: 55 mg/L/2H <sup>[2]</sup>	Skin (rabbit): 15 mg/24h mild
	Oral (rat) LD50: 3500 mg/kg <sup>[2]</sup>	
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>HEXAMETHYLENE DIISOCYANATE POLYMER</b>	* Bayer SDS ** Ardex SDS
<b>HEXAMETHYLENE DIISOCYANATE</b>	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases.</p> <p>Allergic reactions which develop in the respiratory passages as bronchial asthma or rhinoconjunctivitis, are mostly the result of reactions of the allergen with specific antibodies of the IgE class and belong in their reaction rates to the manifestation of the immediate type.</p> <p>Particular attention is drawn to so-called atopic diathesis which is characterised by an increased susceptibility to allergic rhinitis, allergic bronchial asthma and atopic eczema (neurodermatitis) which is associated with increased IgE synthesis.</p> <p>Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved.</p> <p>for 1,6-hexamethylene diisocyanate:</p> <p>Exposures to HDI are often associated with exposures to its prepolymers, especially to a trimeric biuretic prepolymer of HDI (HDI-BT), which is widely used as a hardener in automobile and airplane paints, and which typically contains 0.5-1% unreacted HDI.</p> <p>Isocyanate vapours/mists are irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis with wheezing, gasping and severe distress, even sudden loss of consciousness, and pulmonary oedema.</p>
<b>XYLENE</b>	<p>The material may produce severe irritation to the eye causing pronounced inflammation.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic).</p> <p>The substance is classified by IARC as Group 3:</p> <p><b>NOT</b> classifiable as to its carcinogenicity to humans.</p> <p>Reproductive effector in rats</p>
<b>ETHYLBENZENE</b>	<p>The material may produce severe irritation to the eye causing pronounced inflammation.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic).</p> <p>Ethylbenzene is readily absorbed following inhalation, oral, and dermal exposures, distributed throughout the body, and excreted primarily through urine.</p> <p><b>NOTE:</b> Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.</p> <p><b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p> <p>Liver changes, uterine tract, effects on fertility, foetotoxicity, specific developmental abnormalities (musculoskeletal system) recorded.</p>
<b>RESENE IMPERITE 413 HARDENER &amp; HEXAMETHYLENE DIISOCYANATE POLYMER</b>	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Allergic reactions which develop in the respiratory passages as bronchial asthma or rhinoconjunctivitis, are mostly the result of reactions of the allergen with specific antibodies of the IgE class and belong in their reaction rates to the manifestation of the immediate type.</p> <p>Particular attention is drawn to so-called atopic diathesis which is characterised by an increased susceptibility to allergic rhinitis, allergic bronchial asthma and atopic eczema (neurodermatitis) which is associated with increased IgE synthesis.</p> <p>Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved.</p> <p>Isocyanate vapours/mists are irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis with wheezing, gasping and severe distress, even sudden loss of consciousness, and pulmonary oedema.</p> <p>The material may produce moderate eye irritation leading to inflammation.</p>



## RESENE IMPERITE 413 HARDENER

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic).

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	⊖
Mutagenicity	⊖	Aspiration Hazard	⊖

Legend: ✗ – Data available but does not fill the criteria for classification  
 ✓ – Data required to make classification available  
 ⊖ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

## Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
hexamethylene diisocyanate polymer	LC50	96	Fish	0.015mg/L	3
hexamethylene diisocyanate polymer	EC50	24	Crustacea	>=100mg/L	2
hexamethylene diisocyanate polymer	EC50	72	Algae or other aquatic plants	>1000mg/L	2
hexamethylene diisocyanate	EC0	24	Crustacea	<0.33mg/L	1
hexamethylene diisocyanate	LC50	96	Fish	22mg/L	1
hexamethylene diisocyanate	EC50	72	Algae or other aquatic plants	>77.4mg/L	2
hexamethylene diisocyanate	NOEC	72	Algae or other aquatic plants	11.7mg/L	2
xylene	EC50	24	Crustacea	0.711mg/L	4
xylene	LC50	96	Fish	0.0013404mg/L	4
xylene	EC50	48	Crustacea	>3.4mg/L	2
xylene	EC50	72	Algae or other aquatic plants	4.6mg/L	2
xylene	NOEC	73	Algae or other aquatic plants	0.44mg/L	2
ethylbenzene	EC50	3	Algae or other aquatic plants	0.0509616mg/L	4
ethylbenzene	EC50	48	Crustacea	0.0021234mg/L	4
ethylbenzene	EC50	96	Algae or other aquatic plants	3.6mg/L	4
ethylbenzene	LC50	96	Fish	0.0043mg/L	4
ethylbenzene	NOEC	168	Crustacea	0.96mg/L	2

## Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. for polyisocyanates:

Polyisocyanates are not readily biodegradable.

Hydrolysis would represent the primary fate mechanism for the majority of the commercial isocyanate monomers, but, is tempered somewhat by the lack of water solubility.

For xylenes:

log Koc : 2.05-3.08

Koc : 25.4-204

Half-life (hr) air : 0.24-42

Half-life (hr) H2O surface water : 24-672

Half-life (hr) H2O ground : 336-8640

Half-life (hr) soil : 52-672

Henry's Pa m3/mol: 637-879

Henry's atm m3/mol: 7.68E-03

BOD 5 if unstated: 1.4,1%

COD : 2.56,13%

ThOD : 3.125

BCF : 23

log BCF : 1.17-2.41

## Environmental Fate

**Terrestrial fate:** Measured Koc values of 166 and 182, indicate that 3-xylene is expected to have moderate mobility in soil.

**DO NOT discharge into sewer or waterways.**

## Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
hexamethylene diisocyanate polymer	HIGH	HIGH
hexamethylene diisocyanate	LOW	LOW
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
ethylbenzene	HIGH (Half-life = 228 days)	LOW (Half-life = 3.57 days)

Continued...



## RESENE IMPERITE 413 HARDENER

## Bioaccumulative potential

Ingredient	Bioaccumulation
hexamethylene diisocyanate polymer	LOW (LogKOW = 7.5795)
hexamethylene diisocyanate	LOW (LogKOW = 3.1956)
xylene	MEDIUM (BCF = 740)
ethylbenzene	LOW (BCF = 79.43)

## Mobility in soil

Ingredient	Mobility
hexamethylene diisocyanate polymer	LOW (KOC = 18560000)
hexamethylene diisocyanate	LOW (KOC = 5864)
ethylbenzene	LOW (KOC = 517.8)

## SECTION 13 DISPOSAL CONSIDERATIONS


## Waste treatment methods

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>Legislation addressing waste disposal requirements may differ by country, state and/ or territory.</li> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ Recycle wherever possible.</li> </ul>
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Ensure that the disposal of material is carried out in accordance with Hazardous Substances (Disposal) Regulations 2001.

## SECTION 14 TRANSPORT INFORMATION

## Labels Required

	
<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	•3Y

## Land transport (UN)

<b>UN number</b>	1263				
<b>Packing group</b>	III				
<b>UN proper shipping name</b>	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)				
<b>Environmental hazard</b>	No relevant data				
<b>Transport hazard class(es)</b>	<table border="1"> <tbody> <tr> <td>Class</td> <td>3</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </tbody> </table>	Class	3	Subrisk	Not Applicable
Class	3				
Subrisk	Not Applicable				
<b>Special precautions for user</b>	<table border="1"> <tbody> <tr> <td>Special provisions</td> <td>163; 223; 367</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> </tbody> </table>	Special provisions	163; 223; 367	Limited quantity	5 L
Special provisions	163; 223; 367				
Limited quantity	5 L				

## Air transport (ICAO-IATA / DGR)

<b>UN number</b>	1263						
<b>Packing group</b>	III						
<b>UN proper shipping name</b>	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)						
<b>Environmental hazard</b>	No relevant data						
<b>Transport hazard class(es)</b>	<table border="1"> <tbody> <tr> <td>ICAO/IATA Class</td> <td>3</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>3L</td> </tr> </tbody> </table>	ICAO/IATA Class	3	ICAO / IATA Subrisk	Not Applicable	ERG Code	3L
ICAO/IATA Class	3						
ICAO / IATA Subrisk	Not Applicable						
ERG Code	3L						

## RESENE IMPERITE 413 HARDENER

<b>Special precautions for user</b>	Special provisions	A3 A72 A192
	Cargo Only Packing Instructions	366
	Cargo Only Maximum Qty / Pack	220 L
	Passenger and Cargo Packing Instructions	355
	Passenger and Cargo Maximum Qty / Pack	60 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y344
	Passenger and Cargo Limited Maximum Qty / Pack	10 L

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	1263						
<b>Packing group</b>	III						
<b>UN proper shipping name</b>	PAINT (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)						
<b>Environmental hazard</b>	Not Applicable						
<b>Transport hazard class(es)</b>	<table border="1"> <tr> <td>IMDG Class</td> <td>3</td> </tr> <tr> <td>IMDG Subrisk</td> <td>Not Applicable</td> </tr> </table>	IMDG Class	3	IMDG Subrisk	Not Applicable		
IMDG Class	3						
IMDG Subrisk	Not Applicable						
<b>Special precautions for user</b>	<table border="1"> <tr> <td>EMS Number</td> <td>F-E, S-E</td> </tr> <tr> <td>Special provisions</td> <td>163 223 367 955</td> </tr> <tr> <td>Limited Quantities</td> <td>5 L</td> </tr> </table>	EMS Number	F-E, S-E	Special provisions	163 223 367 955	Limited Quantities	5 L
EMS Number	F-E, S-E						
Special provisions	163 223 367 955						
Limited Quantities	5 L						

**Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code**

Source	Ingredient	Pollution Category
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	hexamethylene diisocyanate	Y
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	xylene	Y
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	ethylbenzene	Y

**SECTION 15 REGULATORY INFORMATION****Safety, health and environmental regulations / legislation specific for the substance or mixture**

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard
HSR002669	Surface Coatings and Colourants (Flammable, Toxic [6.7]) Group Standard 2006

**HEXAMETHYLENE DIISOCYANATE POLYMER(28182-81-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals  
New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

**HEXAMETHYLENE DIISOCYANATE(822-06-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals  
New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

**XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs  
New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Inventory of Chemicals (NZIoC)  
New Zealand Workplace Exposure Standards (WES)

**ETHYLBENZENE(100-41-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs  
New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Inventory of Chemicals (NZIoC)  
New Zealand Workplace Exposure Standards (WES)

**Location Test Certificate**

Subject to Regulation 55 of the Hazardous Substances (Classes 1 to 5 Controls) Regulations, a location test certificate is required when quantity greater than or equal to those indicated below are present.

## RESENE IMPERITE 413 HARDENER

Hazard Class	Quantity beyond which controls apply for closed containers	Quantity beyond which controls apply when use occurring in open containers
3.1C	500 L in containers greater than 5 L 1500 L in containers up to and including 5 L	250 L 250 L

### Approved Handler

Subject to Regulation 56 of the Hazardous Substances (Classes 1 to 5 Controls) Regulations and Regulation 9 of the Hazardous Substances (Classes 6, 8, and 9 Controls) Regulations, the substance must be under the personal control of an Approved Handler when present in a quantity greater than or equal to those indicated below.

Class of substance	Quantities
Not Applicable	Not Applicable

Refer Group Standards for further information

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (xylene; ethylbenzene; hexamethylene diisocyanate)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (hexamethylene diisocyanate polymer)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
<b>Legend:</b>	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

## SECTION 16 OTHER INFORMATION

### Other information

#### Ingredients with multiple cas numbers

Name	CAS No
hexamethylene diisocyanate polymer	1192214-73-5, 28182-81-2, 53200-31-0

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment.

### Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average  
 PC – STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit,  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 OSF: Odour Safety Factor  
 NOAEL: No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index

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