

Resene Imperite 413 Hardener

Resene Paints (Australia) Ltd

Version No: 2.4

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Issue Date: 17/01/2025

Print Date: 17/01/2025

L.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Resene Imperite 413 Hardener
Synonyms	Not Available
Proper shipping name	PAINT RELATED MATERIAL (including paint thinning or reducing compound); PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	6425
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	Resene Paints (Australia) Ltd	Resene Paints Ltd
Address	7 Production Avenue, Molendinar Queensland Australia	32-50 Vogel Street Wellington New Zealand
Telephone	+61 7 55126600	+64 4 5770500
Fax	+64 4 5773327	+64 4 5773327
Website	www.resene.com.au	www.resene.co.nz
Email	Not Available	advice@resene.co.nz

Emergency telephone number

Association / Organisation	AUSTRALIAN POISONS CENTRE	NZ POISONS (24hr 7days)	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone number(s)	131126	0800 764766	+61 1800 951 288
Other emergency telephone number(s)	Not Available	Not Available	+61 3 9573 3188

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification ^[1]	Flammable Liquids Category 3, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Acute Toxicity (Inhalation) Category 4, Sensitisation (Respiratory) Category 1, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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Signal word	Danger
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Hazard statement(s)

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H373	May cause damage to organs through prolonged or repeated exposure. (Inhalation)
H412	Harmful to aquatic life with long lasting effects.

Supplementary statement(s)

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Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P260	Do not breathe mist/vapours/spray.
P271	Use only a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P284	[In case of inadequate ventilation] wear respiratory protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P273	Avoid release to the environment.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
28182-81-2	40-80	hexamethylene diisocyanate polymer
822-06-0	0.1-1	hexamethylene diisocyanate
1330-20-7	5-10	xylene
100-41-4	5-10	ethylbenzene
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available	

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay if pain persists or recurs. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Quickly but gently, wipe material off skin with a dry, clean cloth. ▶ Immediately remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay.

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	Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.
Ingestion	<ul style="list-style-type: none"> ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures**Extinguishing media**

- ▶ Small quantities of water in contact with hot liquid may react violently with generation of a large volume of rapidly expanding hot sticky semi-solid foam.
- ▶ Foam.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	▶ Alert Fire Brigade and tell them location and nature of hazard.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are flammable. Combustion products include: carbon dioxide (CO ₂) carbon monoxide (CO) isocyanates hydrogen cyanide and minor amounts of nitrogen oxides (NO _x) other pyrolysis products typical of burning organic material. When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture.
HAZCHEM	*3Y

SECTION 6 Accidental release measures**Personal precautions, protective equipment and emergency procedures**

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Remove all ignition sources. Contain spill with inert non-combustible absorbent then place in suitable, labelled container for waste disposal. Wipe up. Clean area with large quantity of water to complete clean-up.
Major Spills	<ul style="list-style-type: none"> ▶ Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit where this exposure may occur. For isocyanate spills of less than 40 litres (2 m ²): <ul style="list-style-type: none"> ▶ Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible. ▶ Avoid contamination with water, alkalies and detergent solutions. ▶ Clear area of personnel and move upwind.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage**Precautions for safe handling**

Safe handling	<ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. · Electrostatic discharge may be generated during pumping - this may result in fire. ▶ Avoid unnecessary personal contact, including inhalation. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Other information	<ul style="list-style-type: none"> ▶ Store in original containers in approved flammable liquid storage area. · for commercial quantities of isocyanates: · Isocyanates should be stored in adequately banded areas.

Conditions for safe storage, including any incompatibilities

Suitable container	▶ Packing as supplied by manufacturer.
Storage incompatibility	<ul style="list-style-type: none"> ▶ may ignite in contact with strong oxidisers ▶ attack some plastics, rubber and coatings · Avoid reaction with water, alcohols and detergent solutions.

SECTION 8 Exposure controls / personal protection

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Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	hexamethylene diisocyanate polymer	Isocyanates, all (as-NCO)	0.02 mg/m3	0.07 mg/m3	Not Available	Not Available
Australia Exposure Standards	hexamethylene diisocyanate	Hexamethylene diisocyanate	Not Available	Not Available	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p-isomers)	80 ppm / 350 mg/m3	655 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	ethylbenzene	Ethyl benzene	100 ppm / 434 mg/m3	543 mg/m3 / 125 ppm	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
hexamethylene diisocyanate polymer	Not Available	Not Available
hexamethylene diisocyanate	Not Available	Not Available
xylene	900 ppm	Not Available
ethylbenzene	Not Available	Not Available

MATERIAL DATA

IFRA Prohibited Fragrance Substance

The International Fragrance Association (IFRA) Standards form the basis for the globally accepted and recognized risk management system for the safe use of fragrance ingredients and are part of the IFRA Code of Practice.

For isocyanates:

Some jurisdictions require that health surveillance be conducted on occupationally exposed workers.

These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits.

Exposed individuals are **NOT** reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

For 1,6-hexamethylene diisocyanate (HDI):

The toxicological action of HDI is similar to that of toluene diisocyanate and the TLV-TWA is analogous.

for xylenes:

IDLH Level: 900 ppm

Odour Threshold Value: 20 ppm (detection), 40 ppm (recognition)


NOTE: Detector tubes for o-xylene, measuring in excess of 10 ppm, are available commercially.

for ethyl benzene:

Odour Threshold Value: 0.46-0.60 ppm

NOTE: Detector tubes for ethylbenzene, measuring in excess of 30 ppm, are commercially available.

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. ▶ All processes in which isocyanates are used should be enclosed wherever possible.
Individual protection measures, such as personal protective equipment	
Eye and face protection	▶ Safety glasses with side shields.
Skin protection	See Hand protection below
Hands/feet protection	NOTE: ▶ The material may produce skin sensitisation in predisposed individuals. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. ▶ Do NOT wear natural rubber (latex gloves). ▶ Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves. ▶ DO NOT use skin cream unless necessary and then use only minimum amount.
Body protection	See Other protection below
Other protection	All employees working with isocyanates must be informed of the hazards from exposure to the contaminant and the precautions necessary to prevent damage to their health. ▶ Overalls. ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.

Respiratory protection

For spraying or operations which might generate aerosols:

Full face respirator with supplied air.

- ▶ In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- ▶ However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate national standard must be used.
- ▶ **Organic vapour respirators with particulate pre-filters and powered, air-purifying respirators are NOT suitable.**
- ▶ Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- ▶ Air-line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

SECTION 9 Physical and chemical properties

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Information on basic physical and chemical properties

Appearance	Yellowish liquid with solvent odour		
Physical state	Liquid	Relative density (Water = 1)	1.07
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	460
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	250
Initial boiling point and boiling range (°C)	145	Molecular weight (g/mol)	Not Available
Flash point (°C)	38	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	7.8	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	0.9	Volatile Component (%vol)	29
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	268
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	► Unstable in the presence of incompatible materials.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>Inhalation of vapours may cause drowsiness and dizziness.</p> <p>The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and pulmonary oedema.</p> <p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness.</p> <p>The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression.</p> <p>Headache, fatigue, lassitude, irritability and gastrointestinal disturbances (e.g., nausea, anorexia and flatulence) are the most common symptoms of xylene overexposure.</p>
Ingestion	<p>Strong evidence exists that exposure to the material may produce serious irreversible damage (other than carcinogenesis, mutagenesis and teratogenesis) following a single exposure by swallowing.</p> <p>The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'.</p> <p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness.</p>
Skin Contact	<p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects.</p>
Eye	<p>Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals.</p>
Chronic	<p>Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.</p> <p>Practical evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a substantial number of individuals at a greater frequency than would be expected from the response of a normal population.</p> <p>Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p> <p>Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure.</p> <p>Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates.</p> <p>On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Prolonged or repeated contact with xylenes may cause defatting dermatitis with drying and cracking.</p>

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Resene Imperite 413 Hardener	TOXICITY	IRRITATION
	Not Available	Not Available
hexamethylene diisocyanate polymer	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (Rodent - rabbit): 100mg - Moderate
	Inhalation (Rat) LC50: 0.052-0.5 mg/L4h ^[1]	Skin (Rodent - rabbit): 500mg - Moderate
	Oral (Rat) LD50: >2000 mg/kg ^[1]	
hexamethylene diisocyanate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 593 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
	Inhalation (Rat) LC50: 0.06 mg/L4h ^[2]	Skin: adverse effect observed (corrosive) ^[1]
	Oral (Mouse) LD50: 350 mg/kg ^[2]	Skin: adverse effect observed (irritating) ^[1]
xylene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1700 mg/kg ^[2]	Eye (Human): 200ppm
	Inhalation (Rat) LC50: 5000 ppm4h ^[2]	Eye (Rodent - rabbit): 5mg/24H - Severe
	Oral (Mouse) LD50: 2119 mg/kg ^[2]	Eye (Rodent - rabbit): 87mg - Mild
		Eye: adverse effect observed (irritating) ^[1]
		Skin (Rodent - rabbit): 100% - Moderate
		Skin (Rodent - rabbit): 500mg/24H - Moderate
	Skin (Rodent - rat): 60uL/8H - Mild	
	Skin: adverse effect observed (irritating) ^[1]	
ethylbenzene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 17800 mg/kg ^[2]	Eye (Rodent - rabbit): 500mg - Severe
	Inhalation (Rat) LC50: 17.2 mg/l4h ^[2]	Skin (Rodent - rabbit): 15mg/24H - Mild
	Oral (Rat) LD50: 3500 mg/kg ^[2]	

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

Resene Imperite 413 Hardener	Data demonstrate that during inhalation exposure, aromatic hydrocarbons undergo substantial partitioning into adipose tissues.
HEXAMETHYLENE DIISOCYANATE POLYMER	* Bayer SDS ** Ardex SDS The material may produce moderate eye irritation leading to inflammation.
HEXAMETHYLENE DIISOCYANATE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. For diisocyanates: In general, there appears to be little or no difference between aromatic and aliphatic diisocyanates as toxicants. For 1,6-hexamethylene diisocyanate: Exposures to HDI are often associated with exposures to its prepolymers, especially to a trimeric biuretic prepolymer of HDI (HDI-BT), which is widely used as a hardener in automobile and airplane paints, and which typically contains 0.5-1% unreacted HDI.
XYLENE	Reproductive effector in rats The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
ETHYLBENZENE	Liver changes, uterine tract, effects on fertility, foetotoxicity, specific developmental abnormalities (musculoskeletal system) recorded. Ethylbenzene is readily absorbed following inhalation, oral, and dermal exposures, distributed throughout the body, and excreted primarily through urine. NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA. WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
Resene Imperite 413 Hardener & HEXAMETHYLENE DIISOCYANATE POLYMER & HEXAMETHYLENE DIISOCYANATE	Allergic reactions which develop in the respiratory passages as bronchial asthma or rhinoconjunctivitis, are mostly the result of reactions of the allergen with specific antibodies of the IgE class and belong in their reaction rates to the manifestation of the immediate type. Particular attention is drawn to so-called atopic diathesis which is characterised by an increased susceptibility to allergic rhinitis, allergic bronchial asthma and atopic eczema (neurodermatitis) which is associated with increased IgE synthesis. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. The following information refers to contact allergens as a group and may not be specific to this product. Isocyanate vapours/mists are irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis with wheezing, gasping and severe distress, even sudden loss of consciousness, and pulmonary oedema.
HEXAMETHYLENE DIISOCYANATE POLYMER & HEXAMETHYLENE DIISOCYANATE	No significant acute toxicological data identified in literature search.
HEXAMETHYLENE DIISOCYANATE POLYMER & XYLENE & ETHYLBENZENE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic).

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XYLENE & ETHYLBENZENE	The material may produce severe irritation to the eye causing pronounced inflammation.		
Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Resene Imperite 413 Hardener	Endpoint	Test Duration (hr)	Species	Value	Source
		Not Available	Not Available	Not Available	Not Available

hexamethylene diisocyanate polymer	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>1000mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	50mg/l	2
	LC50	96h	Fish	8.9mg/l	2

hexamethylene diisocyanate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>77.4mg/l	2
	EC0(ECx)	24h	Crustacea	<0.33mg/l	1
	LC50	96h	Fish	22mg/l	1

xylene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	4.6mg/l	2
	NOEC(ECx)	73h	Algae or other aquatic plants	0.44mg/l	2
	EC50	48h	Crustacea	1.8mg/l	2
	LC50	96h	Fish	2.6mg/l	2

ethylbenzene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	1.7-7.6mg/L	4
	EC50	72h	Algae or other aquatic plants	2.4-9.8mg/L	4
	EC50(ECx)	24h	Algae or other aquatic plants	0.02-938mg/L	4
	EC50	48h	Crustacea	1.37-4.4mg/l	4
	LC50	96h	Fish	3.381-4.075mg/L	4

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

for polyisocyanates:

Polyisocyanates are not readily biodegradable.

Hydrolysis would represent the primary fate mechanism for the majority of the commercial isocyanate monomers, but, is tempered somewhat by the lack of water solubility.

For Xylenes:

log K_{oc} : 2.05-3.08; K_{oc} : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H₂O surface water : 24-672; Half-life (hr) H₂O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m³/mol : 637-879; Henry's atm m³/mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
hexamethylene diisocyanate polymer	HIGH	HIGH
hexamethylene diisocyanate	LOW	LOW
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
ethylbenzene	HIGH (Half-life = 228 days)	LOW (Half-life = 3.57 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
hexamethylene diisocyanate polymer	LOW (LogKOW = 7.5795)

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Ingredient	Bioaccumulation
hexamethylene diisocyanate	LOW (LogKOW = 3.2)
xylene	MEDIUM (BCF = 740)
ethylbenzene	LOW (BCF = 79.43)

Mobility in soil

Ingredient	Mobility
hexamethylene diisocyanate polymer	LOW (Log KOC = 18560000)
hexamethylene diisocyanate	LOW (Log KOC = 5864)
ethylbenzene	LOW (Log KOC = 517.8)


SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	
	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ Recycle wherever possible.

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	•3Y

Land transport (ADG)

14.1. UN number or ID number	1263				
14.2. UN proper shipping name	PAINT RELATED MATERIAL (including paint thinning or reducing compound); PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)				
14.3. Transport hazard class(es)	<table border="1"> <tr> <td>Class</td> <td>3</td> </tr> <tr> <td>Subsidiary Hazard</td> <td>Not Applicable</td> </tr> </table>	Class	3	Subsidiary Hazard	Not Applicable
Class	3				
Subsidiary Hazard	Not Applicable				
14.4. Packing group	III				
14.5. Environmental hazard	Not Applicable				
14.6. Special precautions for user	<table border="1"> <tr> <td>Special provisions</td> <td>163 223 367</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> </table>	Special provisions	163 223 367	Limited quantity	5 L
Special provisions	163 223 367				
Limited quantity	5 L				

Air transport (ICAO-IATA / DGR)

14.1. UN number	1263														
14.2. UN proper shipping name	Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)														
14.3. Transport hazard class(es)	<table border="1"> <tr> <td>ICAO/IATA Class</td> <td>3</td> </tr> <tr> <td>ICAO / IATA Subsidiary Hazard</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>3L</td> </tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subsidiary Hazard	Not Applicable	ERG Code	3L								
ICAO/IATA Class	3														
ICAO / IATA Subsidiary Hazard	Not Applicable														
ERG Code	3L														
14.4. Packing group	III														
14.5. Environmental hazard	Not Applicable														
14.6. Special precautions for user	<table border="1"> <tr> <td>Special provisions</td> <td>A3 A72 A192</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>366</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td>220 L</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td>355</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td>60 L</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td>Y344</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td>10 L</td> </tr> </table>	Special provisions	A3 A72 A192	Cargo Only Packing Instructions	366	Cargo Only Maximum Qty / Pack	220 L	Passenger and Cargo Packing Instructions	355	Passenger and Cargo Maximum Qty / Pack	60 L	Passenger and Cargo Limited Quantity Packing Instructions	Y344	Passenger and Cargo Limited Maximum Qty / Pack	10 L
Special provisions	A3 A72 A192														
Cargo Only Packing Instructions	366														
Cargo Only Maximum Qty / Pack	220 L														
Passenger and Cargo Packing Instructions	355														
Passenger and Cargo Maximum Qty / Pack	60 L														
Passenger and Cargo Limited Quantity Packing Instructions	Y344														
Passenger and Cargo Limited Maximum Qty / Pack	10 L														

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1263
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Resene Imperite 413 Hardener

14.2. UN proper shipping name	PAINT RELATED MATERIAL (including paint thinning or reducing compound); PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)	
14.3. Transport hazard class(es)	IMDG Class	3
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	F-E , S-E
	Special provisions	163 223 367 955
	Limited Quantities	5 L

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
hexamethylene diisocyanate polymer	Not Available
hexamethylene diisocyanate	Not Available
xylene	Not Available
ethylbenzene	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
hexamethylene diisocyanate polymer	Not Available
hexamethylene diisocyanate	Not Available
xylene	Not Available
ethylbenzene	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

hexamethylene diisocyanate polymer is found on the following regulatory lists

Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
 Australian Inventory of Industrial Chemicals (AIIC)

hexamethylene diisocyanate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
 Australian Inventory of Industrial Chemicals (AIIC)

xylene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
 Australian Inventory of Industrial Chemicals (AIIC)
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

ethylbenzene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australian Inventory of Industrial Chemicals (AIIC)
 Chemical Footprint Project - Chemicals of High Concern List
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
New Zealand - NZIoC	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

Resene Imperite 413 Hardener

SECTION 16 Other information

Revision Date	17/01/2025
Initial Date	18/12/2015

SDS Version Summary

Version	Date of Update	Sections Updated
1.4	17/01/2025	Toxicological information - Acute Health (inhaled), Toxicological information - Acute Health (skin), Toxicological information - Acute Health (swallowed), First Aid measures - Advice to Doctor, Physical and chemical properties - Appearance, Toxicological information - Chronic Health, Hazards identification - Classification, Ecological Information - Environmental, Exposure controls / personal protection - Exposure Standard, First Aid measures - First Aid (inhaled), First Aid measures - First Aid (skin), First Aid measures - First Aid (swallowed), Handling and storage - Handling Procedure

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment.

Definitions and abbreviations

- ▶ PC - TWA: Permissible Concentration-Time Weighted Average
- ▶ PC - STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit,
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value
- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
- ▶ MARPOL: International Convention for the Prevention of Pollution from Ships
- ▶ IMSBC: International Maritime Solid Bulk Cargoes Code
- ▶ IGC: International Gas Carrier Code
- ▶ IBC: International Bulk Chemical Code

- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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