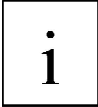


Always use correct Personal Protective Equipment

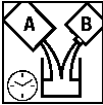
ALLOY SILVER BASECOAT

Description



A high quality, specially engineered aluminium flake that has been incorporated into a basecoat to optimise application and final appearance.

Products



Product Type: Acrylic Urethane
Colour: Silver
Pot Life:
Induction Time:
Density: 0.940kg/L
Recommended DFT: 40-50 microns
Theoretical Coverage: 8m² / litre @ 20μ DFT

Properties

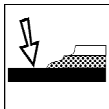


VOC:
Volume Solids:
Recoat-ability: Clear can be applied after 15 min. flash off of the last coat of basecoat

Number of coats: 3 with 5 min. flash off between coats.

Dry Time @ 20°C: Dust free: 10 minutes
 Touch Dry: 10 minutes
 Time to handle: 30 minutes

Substrates



Enables the economic repair of original equipment with the same finish eliminating the need for costly replacement.

Surface Preparation

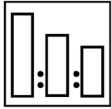


Alloy Silver basecoat should be applied to a smooth background, free from imperfections. 2K primers/fillers such as Durepox, Rapid Filler are recommended for the most durable results (ensure proper substrate preparation – refer to primer data sheet).

No warranty either expressed or implied is made by RALI in this document, which is a technical data information sheet. The description of the product and its properties is for the sole purpose of identifying the product and does not constitute a warranty that the product or its properties shall conform to that description, nor is the description of the product and its properties a warranty by RALI that the goods are suitable for a particular purpose. Do not apply paint if relative humidity is above 85% or temperature is within 3 deg C of Dew Point being the MPT or Minimum Paint Temperature.

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**Directions
For Use**



Mixing Ratio:

Thinning:

Multipurpose Reducer 1: 1 by volume with Alloy Silver Basecoat.

Application Method:

Thoroughly stir Alloy Silver basecoat before thinning to incorporate any settling to give a homogenous mix. Strain thinned product prior to application. Apply one light, then 2 medium coats, with 5 minutes flash off between coats. Cross-coating may be necessary to achieve an even pattern. Blend in repairs.

**Spray
Equipment:**



Compliant / Conventional Suction or Gravity feed

Tip size: 1.4 - 1.8 mm

Air Pressure: 3-4 bar (40-55 psi.)

A good quality clear will protect the basecoat from scuffs and dirt.

Duragloss Clear is recommended (refer data sheets).

**Health &
Safety**



For detailed information refer to Safety Data Sheet (SDS). Mixed product contains isocyanates. Inhalation of vapours or dust from sanding may cause respiratory sensitisation. Splashes to eyes will cause irritation. Contact with skin may cause irritation. Applicators should use protective clothing and respiratory equipment. Product is flammable, use and store away from heat and ignition sources

**Transport &
Storage**



Sizes: 1L, 500 ml, 250 ml

Dangerous Goods: 3b

UN: 1263

Hazchem: 3(Y)E

Packing Group: II

Shipment name: PAINT Flammable

Flash point: Below 23°C

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