

ValueShade®

UNDERCOATS SYSTEM FOR ULTRA PRODUCTIVE PRIMERS 4001S / 4004S / 4007S

Description

The DuPont ValueShade® system is a remarkably efficient and economical response to the problems inherent with modern, transparent pigmentation. For any specific topcoat colour there is a specific lightness level (shade) of grey undercoat. The selected grey undercoat reinforces the colour strength of the transparent colour in a way that the full colour is easily obtained in a regular 2-coat application. ValueShade® offers you an easy and productive way of working with the toughest colours you have to repair.

Products








4001S / 4004S / 4007S	Ultra Productive Primers
4075S	Activator
XB387	High Temperature Thinner

Properties

- The ValueShade® system is used whenever transparent colours have to be applied, preventing excessive topcoat film build.
- 7 specific ValueShade® formulas have been developed according to 7 different levels of lightness, from white to black over off white, light grey, medium grey, soft grey and dark grey.

Undercoats

- These shades can be obtained through the Ultra Productive Primers or by selection of the grey shade in the desired topcoat.










ValueShade® name						
VS1	VS2	VS3	VS4	VS5	VS6	VS7
						
L9601	L9602	L9603	L9604	L9605	L9606	L9607
Undercoat stocknumber						

- For application recommendations of the Ultra Productive Primers, refer to corresponding TDS.

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PRODUCT PREPARATION

OPTION I	PRIMER
 Colour tools	Identify colour and corresponding VS number.
 Mixing ratio	VS1: 4001S 100 VS2: 4001S/4004S 70/30 VS3: 4001S/4004S 30/70 VS4: 4004S 100 VS5: 4004S/4007S 70/30 VS6: 4004S/4007S 30/70 VS7: 4007S 100
 Application	Apply selected Ultra Productive Primer shade; see corresponding UPP TDS.
 Topcoat application	Full colour of selected DuPont topcoat will be obtained in a 2-coat application.
OPTION II	PRECOAT
 Colour tools	Identify colour and corresponding VS number.
 Mixing ratio	Mix DuPont ValueShade® formula in selected quality. Prepare precoat colour following specific quality TDS.
 Precoat application	Apply 1 full coat of precoat over the repaired area.
 Flash time	Set up time according to quality.
 Topcoat application	Full colour of selected DuPont topcoat will be obtained in a 2-coat application.
This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.	

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RECOMMENDED USE

Remarks

- Most economical and efficient use of ValueShade® system is through the Ultra Productive Primer application.
- The corresponding ValueShade® number is indicated on the DuPont colour tools and will determine the exact shade of primer to be used.
- Extensive use of ValueShade® undercoat will result in less visible surface damages.
- ValueShade® system is an excellent answer to the OEM shaded undercoat and apparent hiding of transparent colours.
- ValueShade® guarantees the economical usage of lead-free topcoat colours because full colour is obtained at normal film build. Consult the DuPont colour tools for more information.