



Effective 8 September, 2006

# 769R

## POLYESTER PUTTY - FINE

### Description

A 2-component finishing putty with a peroxide hardener.  
Composition based on modified polyester polymer.

### Products

769R	Polyester Putty - Fine
769Rc	Polyester Putty - Fine
762R	Hardener 50 g tube
764R	Hardener for 769Rc cartridge
767R	Dispenser

### Properties

- Very good adhesion to bare steel and substrates as listed.
- Easy, fast filling.
- Fine homogeneous structure.
- Smooth sanding.
- Excellent flexibility.
- No asbestos.
- VOC compliant, conform with directive 2004/42/EC.

### Substrates

- Bare steel.
- OEM finishes\*.
- DuPont Refinish undercoats\*.

\* Not recommended for use over 1K primers, wash primers, thermoplastic undercoats or thermoplastic topcoats.



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### PRODUCT PREPARATION

	<b>Mixing ratio</b>	Add hardener	<b>5-15°C</b>	<b>15-25°C</b>	<b>25-30°C</b>
			3 %	2 %	1 %
	<b>VOC</b>	175 g/l			
	<b>Pot life at 20°C</b>	7-8 min			
	<b>Application</b>	Apply smooth film immediately after mixing, avoiding air bubbles.			
	<b>Drying</b>	15-20 min air dry.			

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

### RECOMMENDED USE

#### Surface preparation

1. Clean surface with water and soap. Rinse and dry.
2. Degrease with a correct DuPont Refinish preparatory cleaner. Wipe dry with a clean cloth.
3. Sand surface mechanical with P80.
4. Sand to featheredge, with P150 or P180.
5. Remove all traces of sanding dust, blowing oil-free compressed air.
6. Degrease with a correct DuPont Refinish final cleaner/degreaser. Wipe dry with a clean cloth.

#### Equipment cleaning

Use a correct DuPont Refinish solventborne gunwash.

#### Recoatability

At any time after dry to sand.



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### RECOMMENDED USE (con'd)

#### Remarks

- Do not use 769R over unsanded substrates.
- Use recommended amount of hardener to avoid bleeding and spot marking.
- Do not apply topcoat directly over 769R to avoid absorption.
- Material has to be at room temperature (18-25°C) before use.

#### Product data

Directive 2004/42/EC: The EU limit value for this product (product category: IIB(b)) in ready to use form is maximum 250 g/l of VOC. The VOC content of this product in ready to use form is maximum 175 g/l.

Products	Packages (kg)		Shelf life at 20°C (year)
	Can	Cartridge	
769R	2	-	1
769Rc	-	2	1
762R	tube 50 g		1
764R	for 769Rc cartridge		1

#### Safety

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.