

# KKxxxFX

## CHROMALUSION® BASECOAT

### Description

Fac Pac basecoat for use in clear over base systems with unique colour effect.  
Composition based on acrylic copolymer.

### Products

KKxxxFX	ChromaLusion® Fac Pac Colour
KK381	ChromaLusion® Thinner
BK220	Basecoat Chip Protector

### Properties

- ChromaLusion® colours combine ease of application with spectacular colour effects.
- To obtain good film properties, the use of BK220 and KK381 is mandatory.
- Can be used for spot, panel and overall repair.
- Use ChromaLusion® colours only over the recommended ValueShade®.

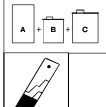






### Substrates

- all OEM finishes and DuPont 2K primers

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## CHROMALUSION® BASECOAT

### PRODUCT PREPARATION

	<b>Mixing ratio</b>	KKxxxFX	<b>Volume</b>	<b>Weight</b>
		BK220	9	100
		KK381	1	10
			8	80
<b>VOC</b>		731-740 g/li		
	<b>Pot life at 20°C</b>	8 h		
	<b>Spray viscosity at 20°C</b>	<b>DIN 4</b>	15-16 s	
		<b>FORD 4</b>	15-16 s	
		<b>AFNOR 4</b>	16-18 s	
	<b>Spray equipment</b>		<b>Fluid tip</b>	<b>Spray distance</b>
		<b>Gravity feed</b>	1.2-1.4 mm	15-20 cm
		<b>Suction feed</b>	1.4-1.6 mm	15-20 cm
		<b>HVLP</b>	1.2-1.4 mm	10-15 cm
		<b>Pressure feed</b>	1.0-1.2 mm	15-20 cm
	<b>Spray pressure</b>		<b>Overall and panel repair</b>	<b>Spot repair</b>
		<b>Gravity feed</b>	3-4 bar	2-2.5 bar
		<b>Suction feed</b>	3-4 bar	2-2.5 bar
		<b>HVLP</b>	0.7 bar at nozzle	0.7 bar at nozzle
		<b>Pressure feed</b>	4-6 bar	/
	<b>Number of coats</b>	2-2.5		
	<b>Flash time</b>	Till flat between coats and before clearcoating. Tack rag-free after 20 min.		
<b>DFT</b>		10-20 μ		
<p>This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.</p>				

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## CHROMALUSION® BASECOAT

### RECOMMENDED USE

#### Surface preparation

1. Clean surface with water and soap.
2. Degrease with 3919S. Wipe dry with clean cloth.
3. Repair according to damage.
4. Sand:  
dry mechanical P360 - P400 - P500;  
wet P1000 - P1200.
5. Degrease with 3920S.
6. Wipe dry and tack rag.

#### Basecoat application

On well prepared surface, apply 2 full coats and flash till flat between coats.  
Spray a mistcoat 1-2 min. after last coat if needed.

#### Clearcoat application

DuPont clears 690S, 695S, 696S, 3200S or 3800S must be applied when the basecoat is completely flat. Maximum time before clearcoating is 3 days.

#### Equipment cleaning

Use 3608S.

#### Product data

Theoretical coverage: 8.5-9.5 m<sup>2</sup>/li at recommended DFT - ready-to-spray.

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## CHROMALUSION® BASECOAT

### RECOMMENDED USE (con'd)

Products	Packages (li)	Storability at 20°C (year)
KKxxxFX	0.473	1
KK381	1	2
BK220	1	2

#### Remarks

- The basecoat has to be thoroughly mixed before and immediately after adding BK220 and KK381.
- Material has to be at room temperature (18-20°C) before use.

#### Safety

Consult Material Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

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## CHROMALUSION® BASECOAT

### RECOMMENDED USE (con'd)

ChromaLusion® Colours		
Code	Name	ValueShade®
Fac Pac basecoats		
KK700FX	True Blasberry Prizm B/C	7
KK710FX	Majestic Royal Prizm B/C	7
KK720FX	Pure Fire Prizm B/C	7
KK730FX	Butter Green PrizmTone B/C	7
KK740FX	Perfect Jade Prizm B/C	7
KK760FX	Absolute Purpleen Prizm B/C	7
Mixed colours		
KK701FX	Black Blasberry Prizm B/C	7
KK702FX	Coarse Blasberry Prizm B/C	7
KK703FX	Indigo Blasberry Prizm B/C	7
KK704FX	Plum Blasberry Prizm B/C	7
KK705FX	Neon Blasberry Prizm B/C	7
KK711FX	Dark Royal Prizm B/C	7
KK712FX	Coarse Royal Prizm B/C	7
KK713FX	Royal Plum Prizm B/C	7
KK714FX	Royal Rose Prizm B/C	7
KK715FX	Royal Berry Prizm B/C	7
KK721FX	Black Fire Prizm B/C	7
KK722FX	Coarse Fire Prizm B/C	7
KK724FX	Burnt Fire Prizm B/C	7
KK725FX	Twilight Fire Prizm B/C	7
KK726FX	Sunset Fire Prizm B/C	7
KK741FX	Black Jade Prizm B/C	7
KK742FX	Coarse Jade Prizm B/C	7
KK743FX	Glo Jade Prizm B/C	7
KK744FX	Bleu Jade Prizm B/C	7
KK745FX	Red Jade Prizm B/C	7
KK761FX	Mystic Purpleen Prizm B/C	7
KK762FX	Coarse Purpleen Prizm B/C	7
KK763FX	Aqua Purpleen Prizm B/C	7
KK764FX	Green Purpleen Prizm B/C	7
KK765FX	Rosy Purpleen Prizm B/C	7
KK781FX	Golden Graphite PrizmTone B/C	7
KK782FX	Irish Rose PrizmTone B/C	7
KK783FX	Butter Rose PrizmTone B/C	7
KK784FX	Blue Berry PrizmTone B/C	7
KK785FX	Blue Steel PrizmTone B/C	7

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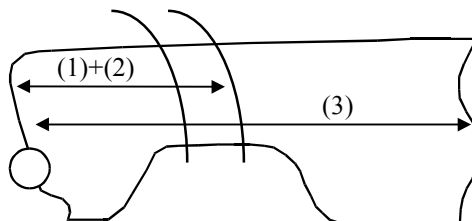
### REPAIR SYSTEMS

#### Spot repair - surface preparation

1. Clean surface with water and soap.
2. Degrease with 3919S and wipe dry with clean cloth.
3. Repair with recommended undercoats.
4. Sand primed spots as recommended.
5. Prepare complete blending area with 600S or sand wet with P1200.
6. Rinse with water and wipe dry.
7. Degrease with 3920S.
8. Wipe dry and tack rag.
9. The following spot repair method can be used.

#### Spot repair - system

- ① Apply 2 to 3 coats KKxxxFX,  
+ extending each one beyond the
- ② previous one.
- ③ Apply the clearcoat on the entire panel  
after the last coat of the basecoat is  
completely flat.



Spray pressure: spot repair area: 2-2.5 bar.

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## CHROMALUSION® BASECOAT

### ChromaLusion® Colours

<b>Blasberry Prizm Colour Shift Family</b>						
Stock Code	Ingredients	Mixed Volume - Accumulated Grams				
		0.25 li	0.5 li	1 li	2 li	4 li
<b>KK700FX</b>	<b>True Blasberry Prizm B/C</b>					
	KK700FX True Blasberry Factory Package	231.7	463.4	926.8	1853.7	3707.4
<b>KK701FX</b>	<b>Black Blasberry Prizm B/C</b>					
	KK700FX True Blasberry Factory Package	199.4	398.7	797.5	1594.9	3189.9
	AM5 Jet Black	205.8	411.6	823.3	1646.5	3293.0
	AB150 Basecoat Binder	219.8	439.5	879.1	1758.1	3516.3
	AB160 Basecoat Binder	230.8	461.5	923.0	1846.1	3692.2
<b>KK702FX</b>	<b>Coarse Blasberry Prizm B/C</b>					
	KK700FX True Blasberry Factory Package	212.4	424.7	849.5	1698.9	3397.9
	AM94 Extra Coarse Aluminum	219.2	438.5	877.0	1753.9	3507.8
	AB150 Basecoat Binder	226.8	453.7	907.4	1814.8	3629.6
	AB160 Basecoat Binder	232.8	465.5	931.1	1862.2	3724.3
<b>KK703FX</b>	<b>Indigo Blasberry Prizm B/C</b>					
	KK700FX True Blasberry Factory Package	151.9	303.8	607.6	1215.2	2430.4
	AM20 Violet	175.5	351.0	701.9	1403.8	2807.6
	AB150 Basecoat Binder	206.9	413.7	827.5	1655.0	3309.9
	AB160 Basecoat Binder	231.6	463.2	926.4	1852.9	3705.7
<b>KK704FX</b>	<b>Plum Blasberry Prizm B/C</b>					
	KK700FX True Blasberry Factory Package	117.7	235.3	470.6	941.2	1882.5
	AM64 Magenta	148.9	297.9	595.8	1191.5	2383.1
	AB150 Basecoat Binder	194.4	388.8	777.6	1555.2	3110.4
	AB160 Basecoat Binder	230.1	460.3	920.5	1841.0	3682.0
<b>KK705FX</b>	<b>Neon Blasberry Prizm B/C</b>					
	KK700FX True Blasberry Prizm Factory Package	163.4	326.8	653.7	1307.4	2614.8
	AM28 Fast Blue H.S.	176.6	353.3	706.6	1413.1	2826.2
	AM29 Light Blue	183.9	367.9	735.7	1471.5	2942.9
	AB150 Basecoat Binder	210.9	421.8	843.6	1687.1	3374.2
	AB160 Basecoat Binder	232.1	464.3	928.5	1857.1	3714.2

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## CHROMALUSION® BASECOAT

### ChromaLusion® Colours

Royal Prizm Colour Shift Family						
Stock Code	Ingredients	Mixed Volume - Accumulated Grams				
		0.25 li	0.5 li	1 li	2 li	4 li
<b>KK710FX</b>	<b>Majestic Royal Prizm B/C</b>					
	KK710FX Majestic Royal Factory Package	230.8	461.5	923.0	1846.1	3692.2
<b>KK711FX</b>	<b>Dark Royal Prizm B/C</b>					
	KK710FX Majestic Royal Factory Package	202.2	404.4	808.9	1617.8	3235.5
	AM5 Jet Black	207.9	415.9	831.7	1663.4	3326.8
	AB150 Basecoat Binder	220.3	440.6	881.2	1762.4	3524.7
	AB160 Basecoat Binder	230.0	460.0	920.1	1840.2	3680.3
<b>KK712FX</b>	<b>Coarse Royal Prizm B/C</b>					
	KK710FX Majestic Royal Factory Package	222.8	445.7	891.3	1782.7	3565.3
	AM94 Extra Coarse Aluminum	225.9	451.8	903.6	1807.2	3614.4
	AB150 Basecoat Binder	229.4	458.8	917.5	1835.1	3670.2
	AB160 Basecoat Binder	232.1	464.3	928.5	1857.1	3714.2
<b>KK713FX</b>	<b>Royal Plum Prizm B/C</b>					
	KK710FX Majestic Royal Factory Package	177.9	355.8	711.6	1423.3	2846.5
	AM64 Magenta	192.3	384.6	769.1	1538.3	3076.5
	AB150 Basecoat Binder	213.2	426.4	852.9	1705.7	3411.4
	AB160 Basecoat Binder	229.7	459.4	918.8	1837.6	3675.3
<b>KK714FX</b>	<b>Royal Rose Prizm B/C</b>					
	KK710FX Majestic Royal Factory Package	250.0	500.0	1000.0	2000.0	4000.0
	AM50 Brilliant Red	256.0	512.0	1024.0	2048.0	4096.0
	AB150 Basecoat Binder	266.0	532.0	1064.0	2128.0	4256.0
	AB160 Basecoat Binder	272.5	545.0	1090.0	2180.0	4360.0
<b>KK715FX</b>	<b>Royal Berry Prizm B/C</b>					
	KK710FX Majestic Royal Factory Package	209.7	419.5	838.9	1677.8	3355.6
	AM85 Transparent Maroon	215.6	431.3	862.6	1725.2	3450.3
	AB150 Basecoat Binder	223.9	447.8	895.6	1791.1	3582.2
	AB160 Basecoat Binder	230.3	460.7	921.4	1842.7	3685.4

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## CHROMALUSION® BASECOAT

### ChromaLusion® Colours

Fire Prizm Colour Shift Family							
Stock Code	Ingredients	Mixed Volume - Accumulated Grams					
		0.25 li	0.5 li	1 li	2 li	4 li	
<b>KK720FX</b>	<b>Pure Fire Prizm B/C</b>						
	KK720FX	Pure Fire Factory Package	230.4	460.9	921.8	1843.6	3687.1
<b>KK721FX</b>	<b>Black Fire Prizm B/C</b>						
	KK720FX	Pure Fire Factory Package	216.8	433.6	867.2	1734.5	3468.9
	AM5	Jet Black	219.3	438.7	877.4	1754.8	3509.5
	AB150	Basecoat Binder	225.1	450.1	900.2	1800.4	3600.8
	AB160	Basecoat Binder	229.5	459.0	918.0	1835.9	3671.9
<b>KK722FX</b>	<b>Coarse Fire Prizm B/C</b>						
	KK720FX	Pure Fire Factory Package	223.4	446.7	893.4	1786.9	3573.8
	AM94	Extra Coarse Aluminum	225.6	451.2	902.3	1804.7	3609.3
	AB150	Basecoat Binder	228.1	456.2	912.5	1824.9	3649.9
	AB160	Basecoat Binder	230.0	460.0	920.1	1840.2	3680.3
<b>KK724FX</b>	<b>Burnt Fire Prizm B/C</b>						
	KK720FX	Pure Fire Factory Package	131.4	262.8	525.6	1051.2	2102.3
	AM58	Deep Maroon	153.6	307.2	614.4	1228.8	2457.5
	AB150	Basecoat Binder	195.9	391.8	783.5	1567.0	3134.0
	AB160	Basecoat Binder	229.2	458.4	916.7	1833.4	3666.8
<b>KK725FX</b>	<b>Twilight Fire Prizm B/C</b>						
	KK720FX	Pure Fire Factory Package	155.5	311.0	622.0	1244.0	2487.9
	AM64	Magenta	176.2	352.4	704.9	1409.7	2819.5
	AB150	Basecoat Binder	206.2	412.5	824.9	1649.9	3299.8
	AB160	Basecoat Binder	229.8	459.6	919.2	1838.5	3677.0
<b>KK726FX</b>	<b>Sunset Fire Prizm B/C</b>						
	KK720FX	Pure Fire Factory Package	168.6	337.2	674.4	1348.8	2697.7
	AM93	Transparent Brown	185.9	371.9	743.8	1487.5	2975.1
	AB150	Basecoat Binder	210.3	420.5	841.0	1682.0	3364.1
	AB160	Basecoat Binder	229.4	458.8	917.5	1835.1	3670.2

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### ChromaLusion® Colours

PrizmTone Colour Shift Family							
Stock Code	Ingredients	Mixed Volume - Accumulated Grams					
		0.25 li	0.5 li	1 li	2 li	4 li	
KK730FX	<b>Butter Green PrizmTone B/C</b>						
	KK730FX	Butter Green Factory Package	230.1	460.3	920.5	1841.0	3682.0
KK781FX	<b>Golden Graphite PrizmTone B/C</b>						
	KK730FX	Butter Green Factory Package	139.0	278.0	556.0	1112.1	2224.1
	KK760FX	Absolute Purpleen Factory Package	232.8	465.5	931.1	1862.2	3724.3
KK782FX	<b>Irish Rose PrizmTone B/C</b>						
	KK730FX	Butter Green Factory Package	53.7	107.4	214.8	429.6	859.2
	KK760FX	Absolute Purpleen Factory Package	232.2	464.5	929.0	1857.9	3715.9
KK783FX	<b>Butter Rose PrizmTone B/C</b>						
	KK720FX	Pure Fire Factory Package	162.7	325.4	650.7	1301.5	2603.0
	KK740FX	Perfect Jade Factory Package	232.5	464.9	929.8	1859.6	3719.2
KK784FX	<b>Blue Berry PrizmTone B/C</b>						
	KK740FX	Perfect Jade Factory Package	59.3	118.6	237.2	474.4	948.8
	KK700FX	True Blasberry Factory Package	232.6	465.1	930.2	1860.5	3720.9
KK785FX	<b>Blue Steel PrizmTone B/C</b>						
	KK700FX	True Blasberry Factory Package	108.1	216.3	432.6	865.1	1730.2
	KK710FX	Majestic Royal Factory Package	231.9	463.8	927.7	1855.4	3710.8

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## CHROMALUSION® BASECOAT

### ChromaLusion® Colours

Jade Prizm Colour Shift Family						
Stock Code	Ingredients	Mixed Volume - Accumulated Grams				
		0.25 li	0.5 li	1 li	2 li	4 li
<b>KK740FX</b>	<b>Perfect Jade Prizm B/C</b>					
	KK740FX Perfect Jade Factory Package	233.5	467.0	934.0	1868.1	3736.2
<b>KK741FX</b>	<b>Black Jade Prizm B/C</b>					
	KK740FX Perfect Jade Factory Package	204.3	408.7	817.3	1634.7	3269.3
	AM5 Jet Black	210.1	420.3	840.6	1681.2	3362.4
	AB150 Basecoat Binder	222.7	445.5	890.9	1781.8	3563.6
	AB160 Basecoat Binder	232.7	465.3	930.7	1861.3	3722.6
<b>KK742FX</b>	<b>Coarse Jade Prizm B/C</b>					
	KK740FX Perfect Jade Factory Package	226.7	453.5	907.0	1814.0	3627.9
	AM17 Bright Fine Aluminum	229.0	457.9	915.9	1831.7	3663.4
	AB150 Basecoat Binder	231.8	463.6	927.3	1854.5	3709.1
	AB160 Basecoat Binder	234.0	468.1	936.2	1872.3	3744.6
<b>KK743FX</b>	<b>Glo Jade Prizm B/C</b>					
	KK740FX Perfect Jade Factory Package	120.8	241.6	483.3	966.6	1933.2
	AM32 Green	147.8	295.6	591.1	1182.2	2364.5
	AM45 Transparent Yellow	151.0	301.9	603.8	1207.6	2415.2
	AB150 Basecoat Binder	196.7	393.4	786.9	1573.8	3147.6
	AB160 Basecoat Binder	232.7	465.3	930.7	1861.3	3722.6
<b>KK744FX</b>	<b>Bleu Jade Prizm B/C</b>					
	KK740FX Perfect Jade Factory Package	130.9	261.7	523.5	1046.9	2093.9
	AM30 Fast Green H.S.	160.8	321.6	643.1	1286.3	2572.5
	AM27 Blue	160.9	321.8	643.6	1287.1	2574.2
	AB150 Basecoat Binder	201.0	401.9	803.8	1607.6	3215.2
	AB160 Basecoat Binder	232.5	464.9	929.8	1859.6	3719.2
<b>KK745FX</b>	<b>Red Jade Prizm B/C</b>					
	KK740FX Perfect Jade Factory Package	153.3	306.6	613.1	1226.2	2452.4
	AM64 Magenta	175.1	350.1	700.2	1400.4	2800.8
	AB150 Basecoat Binder	206.8	413.5	827.1	1654.1	3308.2
	AB160 Basecoat Binder	231.6	463.2	926.4	1852.9	3705.7

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## CHROMALUSION® BASECOAT

### ChromaLusion® Colours

Purpleen Prizm Colour Shift Family						
Stock Code	Ingredients	Mixed Volume - Accumulated Grams				
		0.25 li	0.5 li	1 li	2 li	4 li
<b>KK760FX</b>	<b>Absolute Purpleen Prizm B/C</b>					
	KK760FX Absolute Purpleen Factory Package	234.0	468.1	936.2	1872.3	3744.6
<b>KK761FX</b>	<b>Mystic Purpleen Prizm B/C</b>					
	KK760FX Absolute Purpleen Factory Package	144.7	289.4	578.9	1157.7	2315.4
	AM5 Jet Black	162.9	325.8	651.6	1303.2	2606.3
	AB150 Basecoat Binder	202.4	404.9	809.7	1619.5	3238.9
	AB160 Basecoat Binder	233.4	466.8	933.6	1867.2	3734.5
<b>KK762FX</b>	<b>Coarse Purpleen Prizm B/C</b>					
	KK760FX Absolute Purpleen Factory Package	226.5	453.1	906.1	1812.3	3624.5
	AM17 Bright Fine Aluminum	229.0	457.9	915.9	1831.7	3663.4
	AB150 Basecoat Binder	232.0	464.1	928.1	1856.2	3712.5
	AB160 Basecoat Binder	234.5	468.9	937.8	1875.7	3751.4
<b>KK763FX</b>	<b>Aqua Purpleen Prizm B/C</b>					
	KK760FX Absolute Purpleen Factory Package	148.0	296.0	592.0	1183.9	2367.9
	AM29 Light Blue	170.5	341.0	682.0	1364.1	2728.1
	AB150 Basecoat Binder	205.4	410.8	821.6	1643.1	3286.3
	AB160 Basecoat Binder	232.9	465.8	931.5	1863.0	3726.0
<b>KK764FX</b>	<b>Green Purpleen Prizm B/C</b>					
	KK760FX Absolute Purpleen Factory Package	144.7	289.4	578.9	1157.7	2315.4
	AM30 Fast Green H.S.	170.7	341.4	682.9	1365.8	2731.5
	AB150 Basecoat Binder	205.4	410.8	821.6	1643.1	3286.3
	AB160 Basecoat Binder	232.7	465.3	930.7	1861.3	3722.6
<b>KK765FX</b>	<b>Rosy Purpleen Prizm B/C</b>					
	KK760FX Absolute Purpleen Factory Package	148.0	296.0	592.0	1183.9	2367.9
	AM64 Magenta	171.5	342.9	685.8	1371.7	2743.3
	AB150 Basecoat Binder	205.4	410.8	821.6	1643.1	3286.3
	AB160 Basecoat Binder	232.1	464.3	928.5	1857.1	3714.2